



AFRL

Overview of AFRL Radiation Hardening Technologies

Dr. Jesse Mee, ST

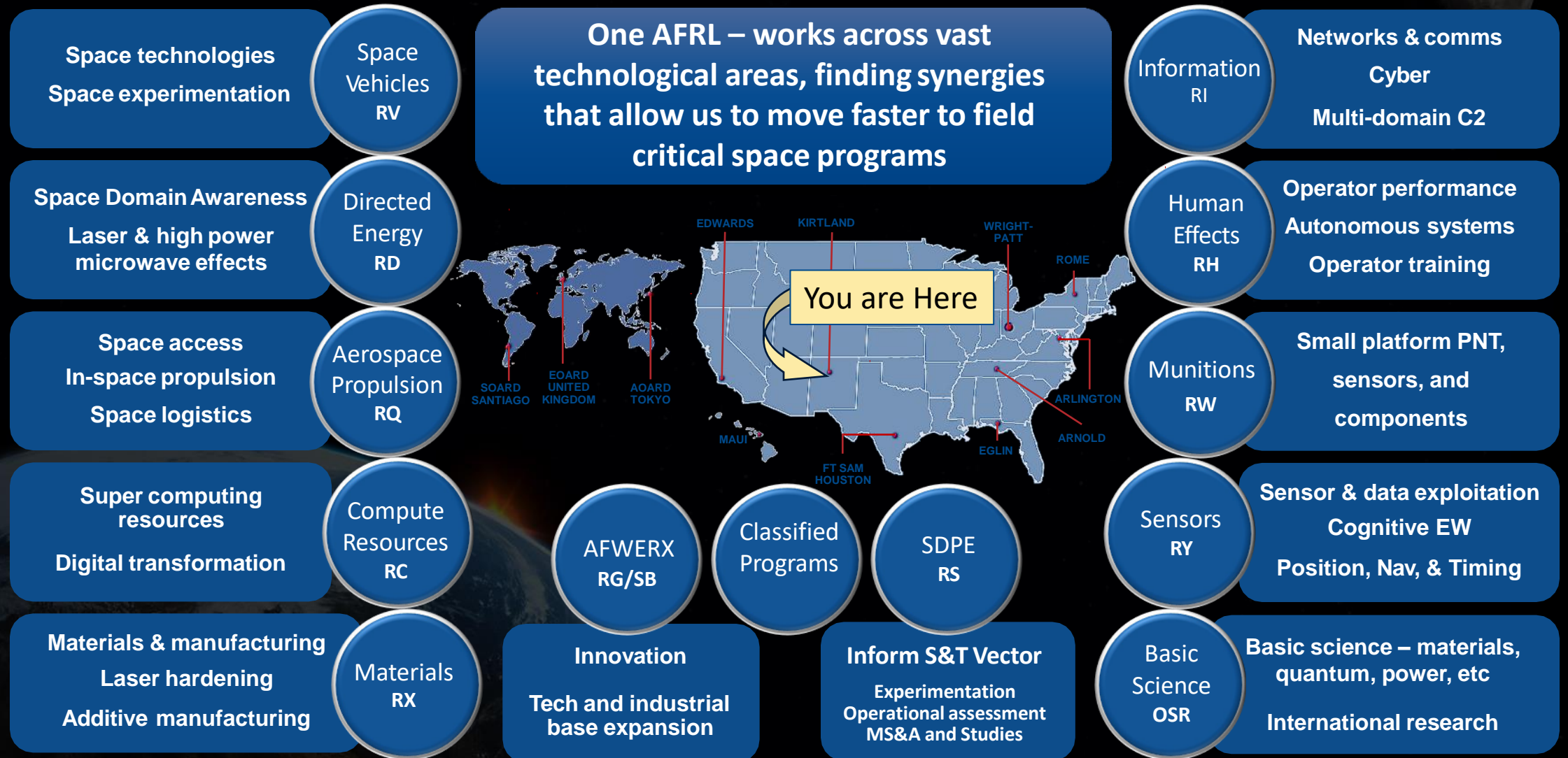
DAF Senior Scientist for Radiation Hardening Technologies

2024 Radiation Damage of Electronics Review

Dr. Kenneth Goretti | October 23-25, 2024 | Albuquerque, NM -hybrid

Air Force Research Laboratory

One Lab, Two Services



Evolving Space Ecosystem

Diverse Space Activities ...
Changing At An Increasing Pace

Scientific Experimentation
Incremental Terrestrial Use (Satellite
Comm/TV, GPS)



Political / Military
Power



'50s-'70s

'80s-'00s

Commercial Space
Industry & Economy



SPACEX

ULA

ROCKET LAB

'10s-'20s

Orbital

Virgin
ORBIT



2030+

Future Space
Environment



Trends for Communications

Yesterday Stove-Piped Missions Areas (past)



Attributes

- Stove-Piped acquisition and ops
- Strategic requirements focused
- Lengthy requirements process
- Large, costly programs
- Incremental technology
- Limited resiliency

Today Hybrid Architecture (today – ~15 years)



Attributes

- Mixture of strategic and tactical
- Orbital regime diversification
- Platform size variation
- International, commercial and DoD coordination and integration
- Multi-path communication

Next Heterogeneous Architecture +15 years and beyond

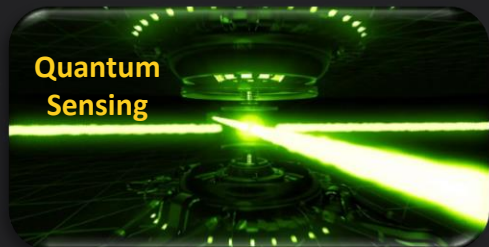


Attributes

- Resembles more of the modern day internet – IoT of Space
- Ubiquitous communication
- Integrated autonomy and ML/AI
- Truly integrated multi-domain
- Ubiquitous information exploitation and decision making

AFRL/RV Mission Areas

Satellite Communication and PNT



- Robust and resilient PNT
- Wide- and narrowband comm
- Agile Space Capabilities Aligned with User Equipment

Missile Warning & Tactical ISR



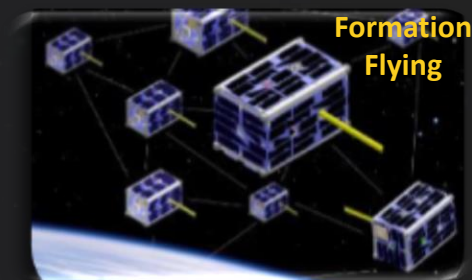
- Novel IR focal planes
- Resilient sensor tech
- Infrared Radiation Effects Lab

Space Environment



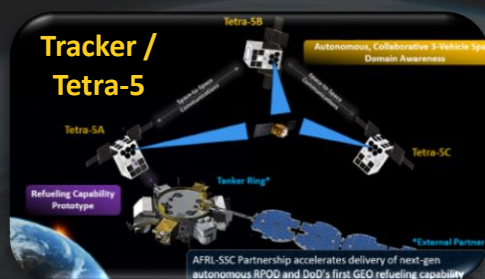
- Sensor design and deployment
- Monitor, forecast, and mitigate
- Dominate the EM Ops Envir.

Pervasive Technologies



- Power, structures, electronics
- Space logistics and maneuver
- Size, weight, power and cost

Advanced Space Operations



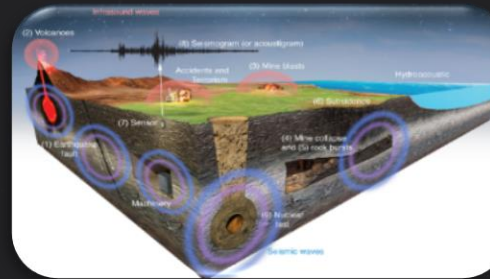
- Cislunar Situational Awareness
- Cyber protection, hardening
- Prompt decision making

Small Satellite Portfolio



- Rapid prototyping & proof of concept
- Cost efficient tech experiments

Nuclear Deterrence Operations



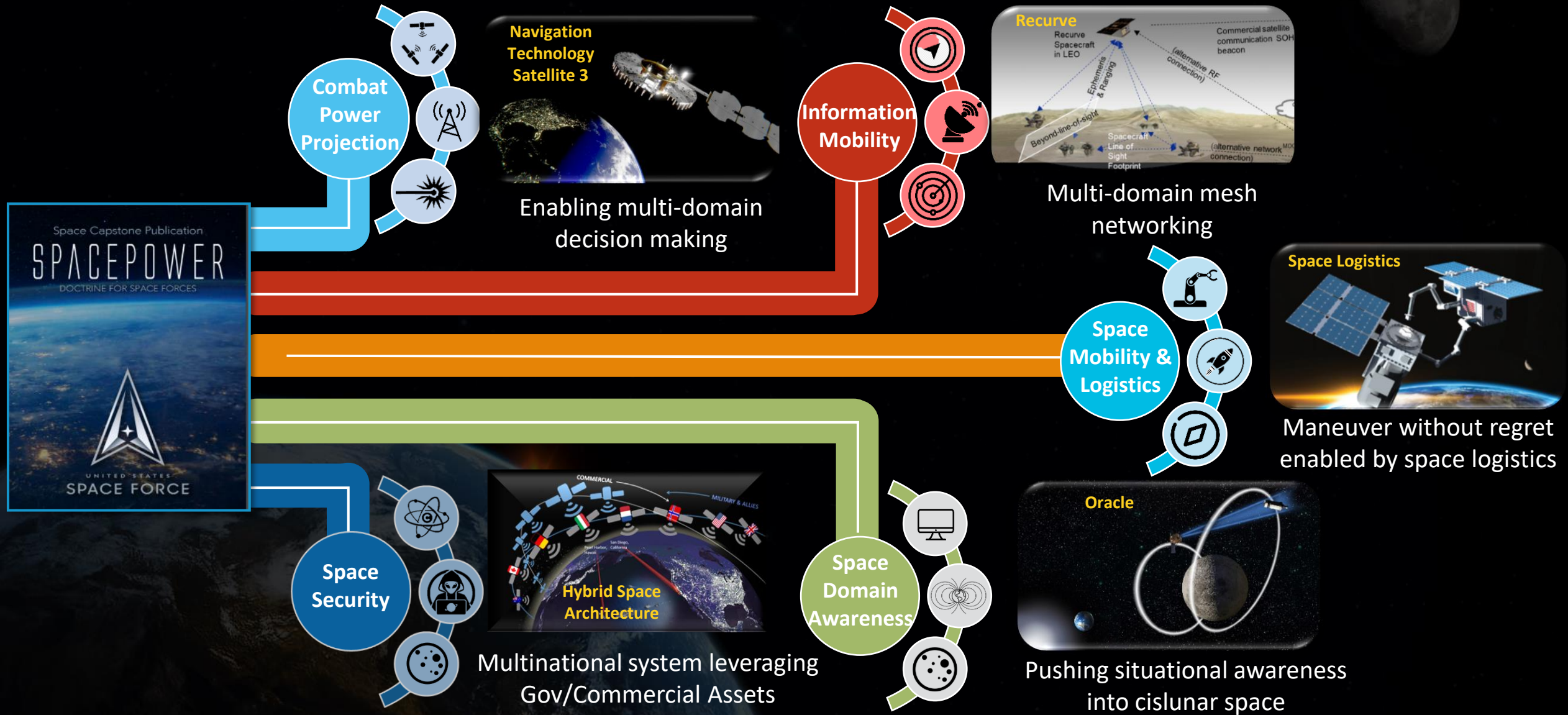
- Inertial navigation systems
- Nuclear Explosion Monitoring
- Hypersonic modelling & sim

Agile Software Operations



- Software factory, SecDevOps
- Unified Data Library market
- User interfaces, decision aids

S&T Aligned to DAF Missions





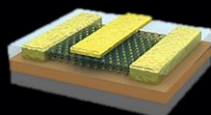
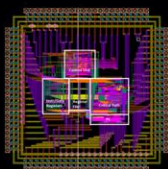
Radiation Hardening Activities Across the Lab

Space Electronics Technology (SET) Overview

Conceive and develop resilient space electronics that enable next-gen warfighting capabilities

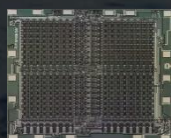
Space Electronics Innovations

Reversible
Computing



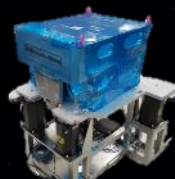
2D Materials

Heterogeneous
Processing



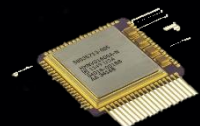
Graphene
Memory

Resilient High-Performance Space Electronics



Multi E-Beam
Lithography

Rad-Hard M4
Microprocessor



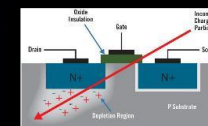
Strategic RH
STT MRAM

Strategic RH
Microprocessor



Payload Electronics Performance and Resilience

Rad-Tol Single
Board computer



Fault Tolerant
Computing

Rad Testing of
COTS Technologies



Flight Experiment



Explore revolutionary processing architectures & device concepts to provide leap-ahead space capabilities

Innovate high-performance, resilient space electronics, essential for future defense space & missile systems

Assess & Validate that electronics performance and rad susceptibility satisfy mission requirements



INTElligent-automation through Revolutionary Edge Processing for IC and Defense applications (INTREPID)

Space
Vehicles
RV

Need for Compute-in-Memory processing

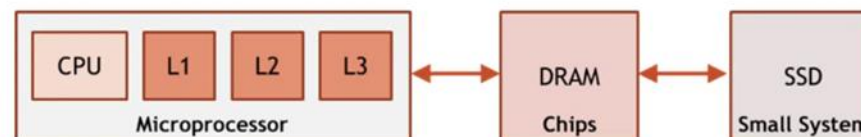
- Many future terrestrial and space systems require copious amounts of AI-based edge processing to support autonomous operations and/or to manage large amounts of image data
- These Artificial Intelligence(AI)/Machine Learning (ML) and image processing applications require frequent memory operations – **power hungry and slow!**
- Most AI or image processing is **matrix-vector multiplication** of large matrices
- The traditional von Neumann CPU architecture memory access hierarchy has a problem – **it requires moving lots of data to/from memory!**
- GPUS – use lots power, typically 100's of watts

Need new strategies to reduce this memory traffic

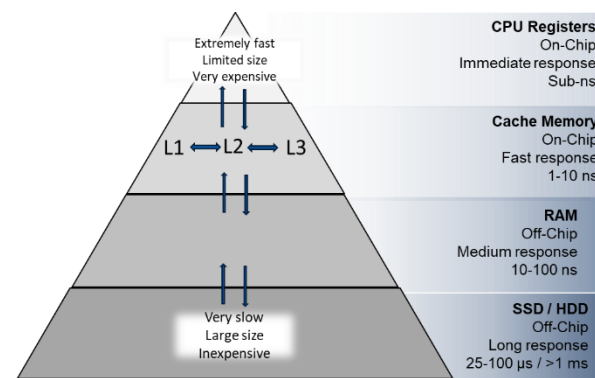
- For digital logic, embed processors in memory and store weights in that memory, reducing the distance between processors and memory, shortening the hierarchy
- Hold weights in resistive memory, then **compute in analog** using Kirchoff's current law

Goal

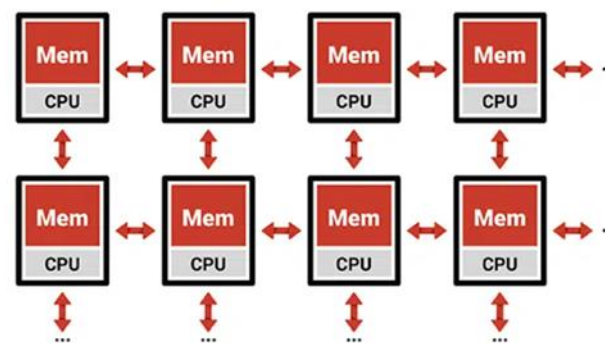
- Develop prototype radiation-tolerant co-processor/accelerator chip that achieves 10X or better improvement in processing speed and power utilization



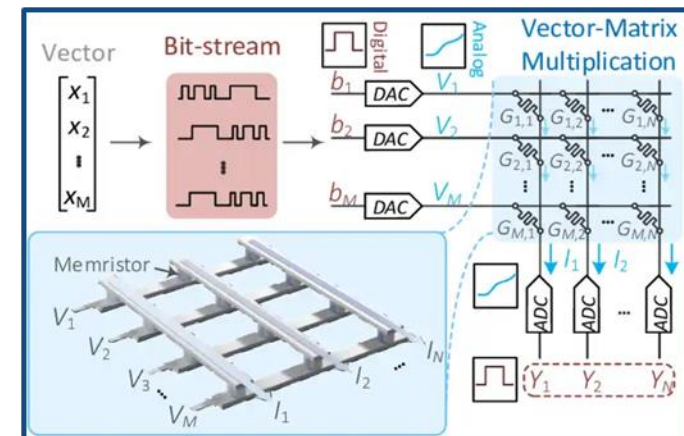
A Standard Computing Architecture



Bottlenecks in traditional Von Neumann CPU Memory Hierarchy



Compute-in-Memory IC



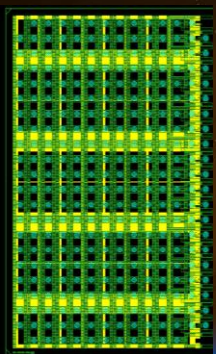
The hierarchy is much slower the further away you are from the processor!



Radiation Hardened Memory Development efforts

Space
Vehicles
RV

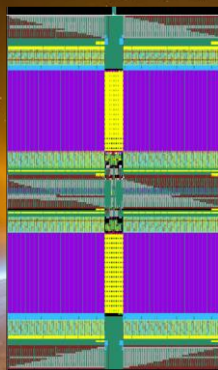
BAE 12nm DDR3 SDRAM



Research and develop a RH Volatile memory technology leveraging advanced 12nm GlobalFoundries FinFET technologies

Reach minimum densities of 1Gbit/device using MCM while maintaining DDR3 compatibility in a synchronous SRAM chip that emulates the functionality of a SDRAM chip

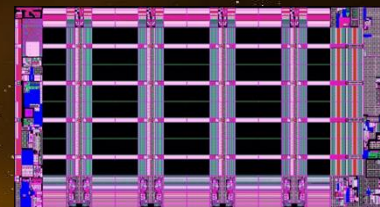
Honeywell Strategic RH 90nm MRAM



Develop a SRH Non-Volatile 90nm memory technology leveraging Honeywell S90 hardened foundry technology

Demonstrate a 64 to 128Mbit/device SRH Spin Transfer Torque (STT) MRAM memory capable of reaching greater density

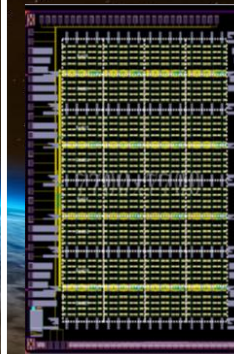
Micro-RDC / Infineon 40nm SONOS NOR FLASH



Research and develop a RH memory technology leveraging advanced Infineon SONOS (Silicon Oxide Nitride Oxide Silicon) foundry technology

Demonstrate a 512Mb RH Flash memory technology capable of stacking to greater density

Western Digital Strategic RH 90nm MRAM



Research and develop a SRH Non-Vol 90nm memory technology leveraging advanced CMOS trusted technology and Western Digital foundry technologies

Demonstrate a min density of 4Gbit/device SRH Spin Transfer Torque (STT) MRAM memory capable of reaching MCM density approaching 32Gbit

Current: TRL 3, Final: TRL 6 (Oct '24)
Deliverable: 512Mb & 2Gbit Die

Current: TRL 3, Final: TRL 6 (Aug '24)
Deliverable: 64Mb Die

Current: TRL 3, Final: TRL 8 (Jul '25)
Deliverable: 512Mb Die

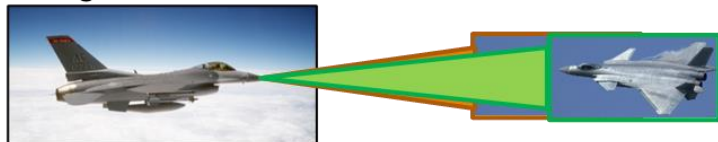
Current: TRL 3, Final: TRL 6 (Oct '28)
Deliverable: 4Gbit Die



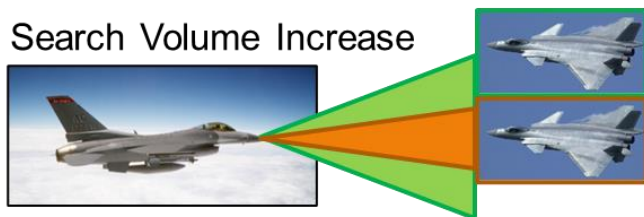
Gallium Nitride (GaN) RF Microelectronics Prototyping Capability

GaN provides 5-10x RF power per element

Range Increase



Search Volume Increase



Aperture Size Decrease

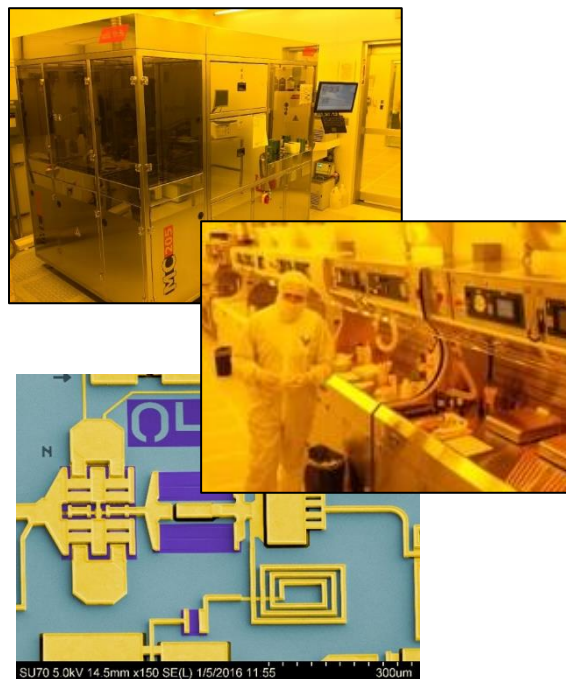


Current GaN Improvement

GaN is a critical military technology to sense our adversaries first and win

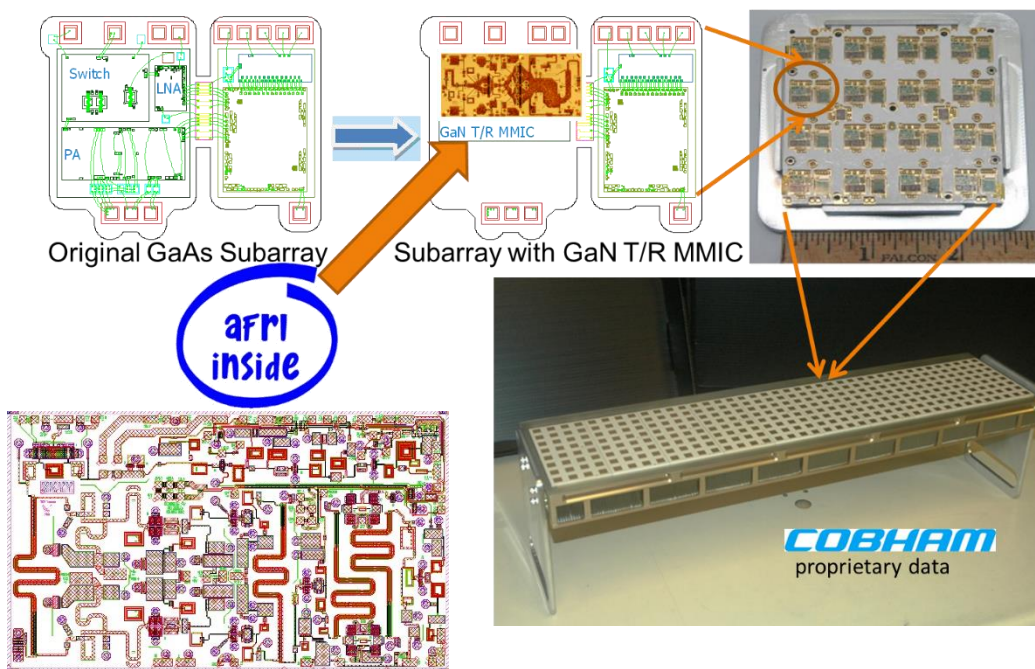
AFRL successfully transferred its 0.14 micrometer RF GaN technology to multiple defense and commercial industry partners

AFRL/RV State-of-the-Art Cleanroom



AFRL on-site R&D enables SMEs to lead national sensor tech programs

AFRL/RV X-Ka Band GaN RF Electronics Rapid Prototyping



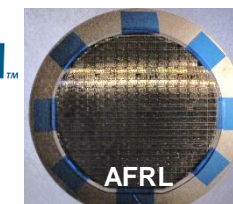
AFRL matured on-site GaN prototyping to produce relevant X-Ka band RF sensors that inform DAF Programs of Records

NORTHROP GRUMMAN

MACOM

QORVO

BAE SYSTEMS



AFRL has led GaN from basic research to transition over a 20+ yr span

“Beyond GaN” → Gallium Oxide Power Microelectronics

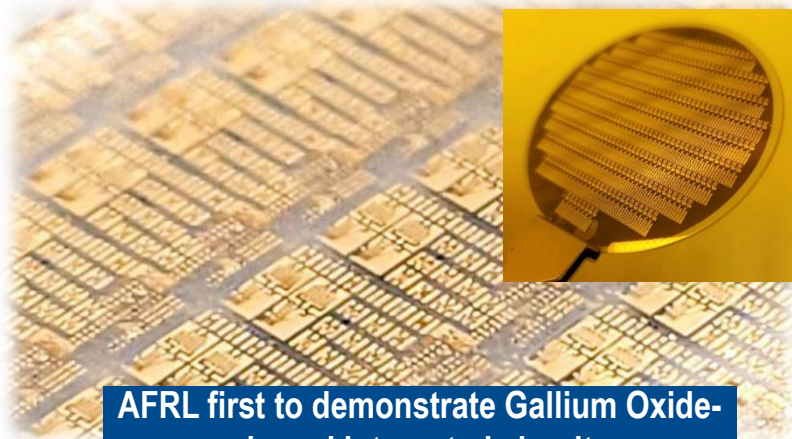
Sensors
RY

Gallium Oxide Attributes

- Large substrate availability
- 2-3x voltage over incumbent technology
- Wide range of electrical conductivity

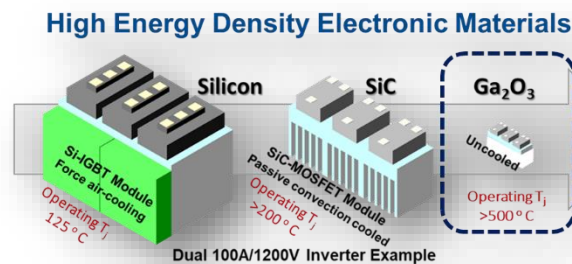
AFRL is the global leader and built large domestic/int'l R&D community of interest

AFRL in-house Gallium Oxide Prototypes



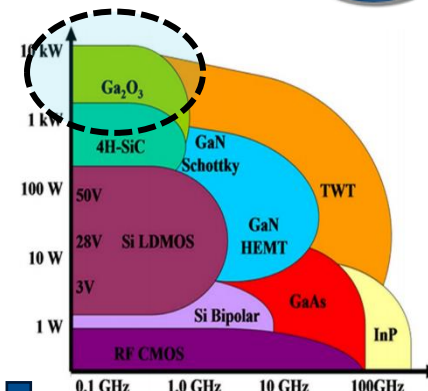
AFRL first to demonstrate Gallium Oxide-based integrated circuit

High-Speed Power Switching



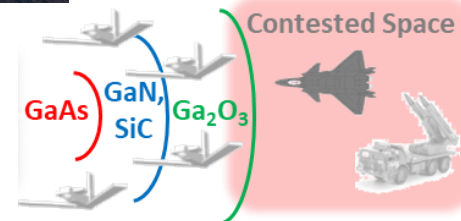
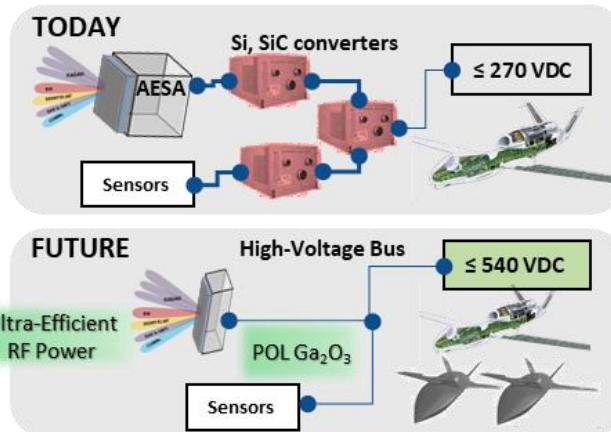
Power SWaP Opportunities for all USAF Assets

High-Pulsed RF Power



AFRL led Gallium Oxide R&D as an AFOSR 6.1 program in 2016 to a promising 6.2 program at AFRL/RX & RY

RF Sub-Systems Applications



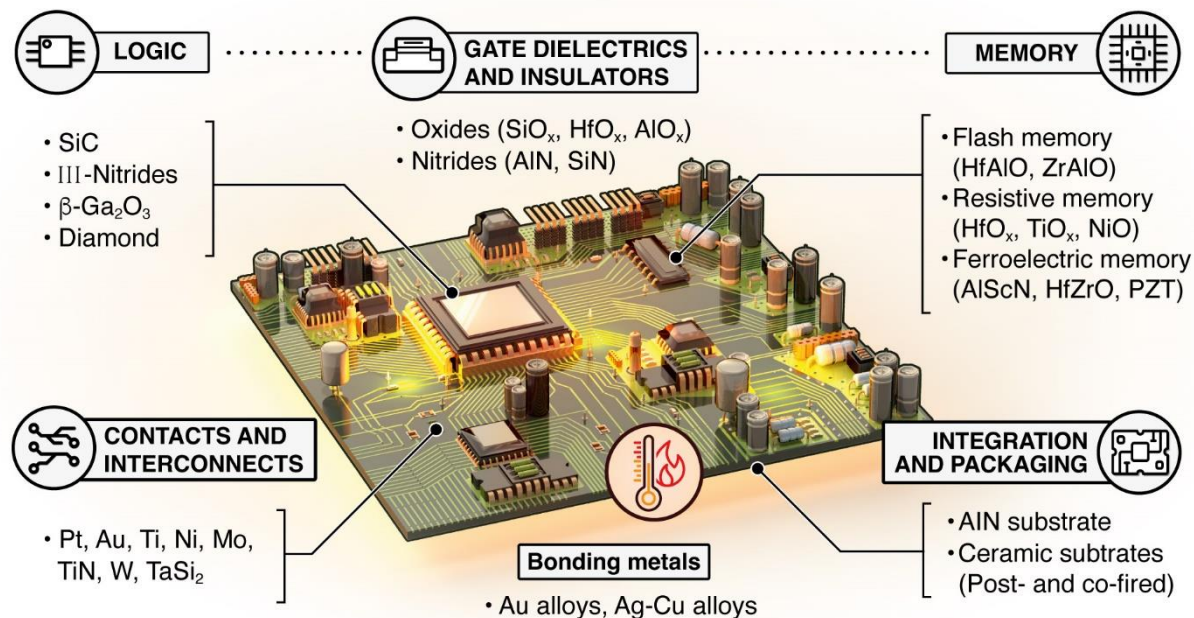
Gallium Oxide reduces size, weight, complexity while supporting future high power density upgrades across all DAF platforms



High Temperature Cyclable Non-volatile Memory for Extreme Computing

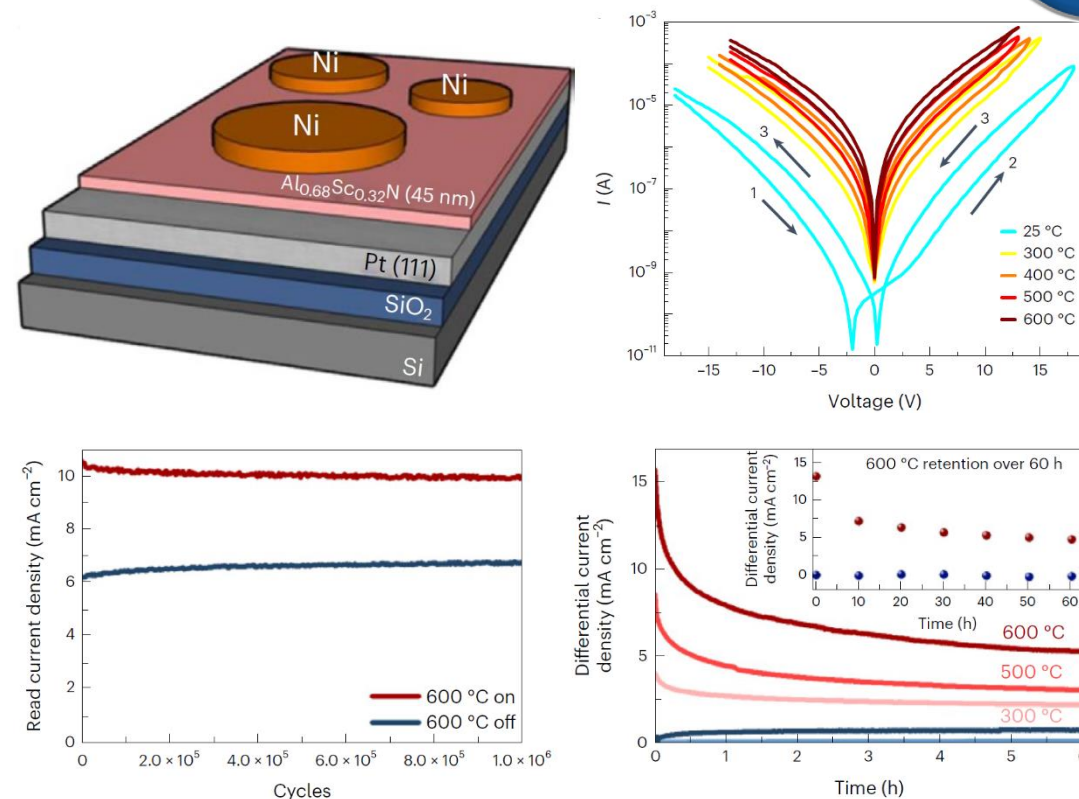
High temperature operating electronics require new material solutions to push beyond 200°C operation

Materials
RX



Of the available suite of new materials for high temperature electronics, non-volatile memory has still yet to be demonstrated in a scalable, reliable device

D. Pradhan, et al. "Materials for High Temperature Digital Electronics", arXiv:2404.03510.

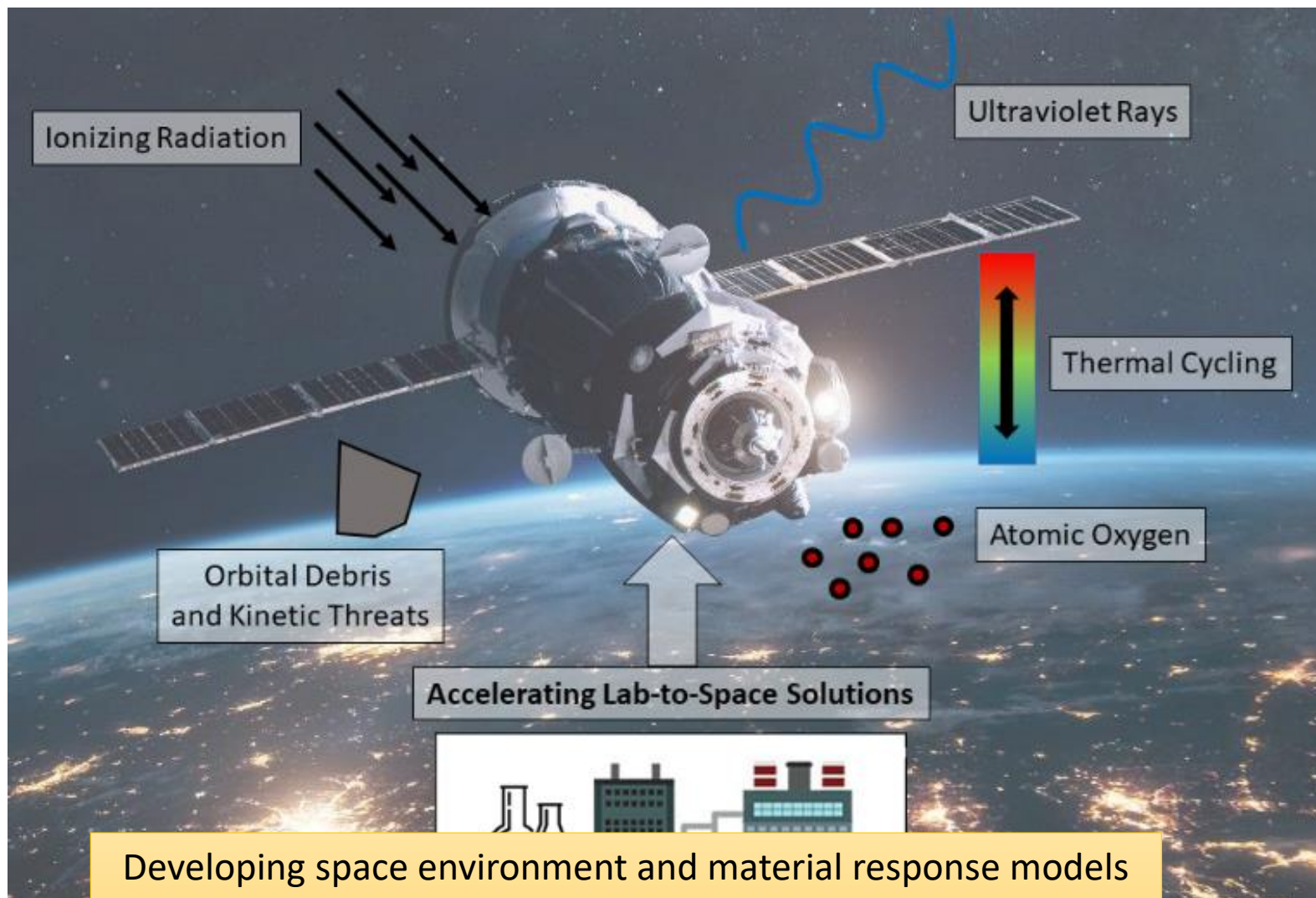


AlScN ferrodiodes developed at University of Pennsylvania and tested at AFRL/RX demonstrate >600°C operation, non-volatile operation and retention over 60h at 600°C

D. Pradhan, et al. "A scalable ferroelectric non-volatile memory operating at 600°C", *Nature Electronics*, 2024.



AFOSR CoE: Lab-to-Orbit

Materials
RX

New AFOSR Center of Excellence (mid-FY24 Start)

The overarching goal of this CoE is to develop basic research foundations to address fundamental challenges in the correlation between ground-based experimentation and on-orbit performance in order to accelerate the development cycle of space technologies.

- **New Laboratory Capabilities for Combined Effects**
- **Advanced and In-situ Characterization Tools**
- **New Validation Approaches for Material Response to LEO Environment**

Semiconductor Innovations Driving SEE Testing Challenges

- **Monolithic/stacked 3D IC (e.g. NAND FLASH)**
- **Heterogeneous Integration/Advanced Packaging**
- **Backside Power Delivery (Intel 20A, 18A)**



Image Credit: SAMUEL K. MOORE, A Peek at Intel's Future Foundry Tech - IEEE Spectrum, 21 Feb 2024

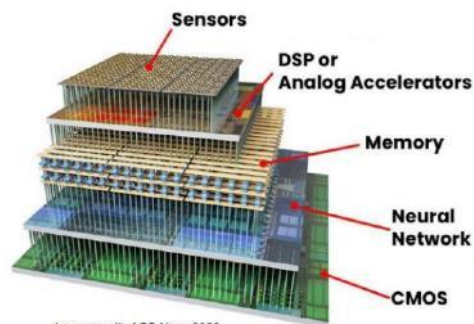
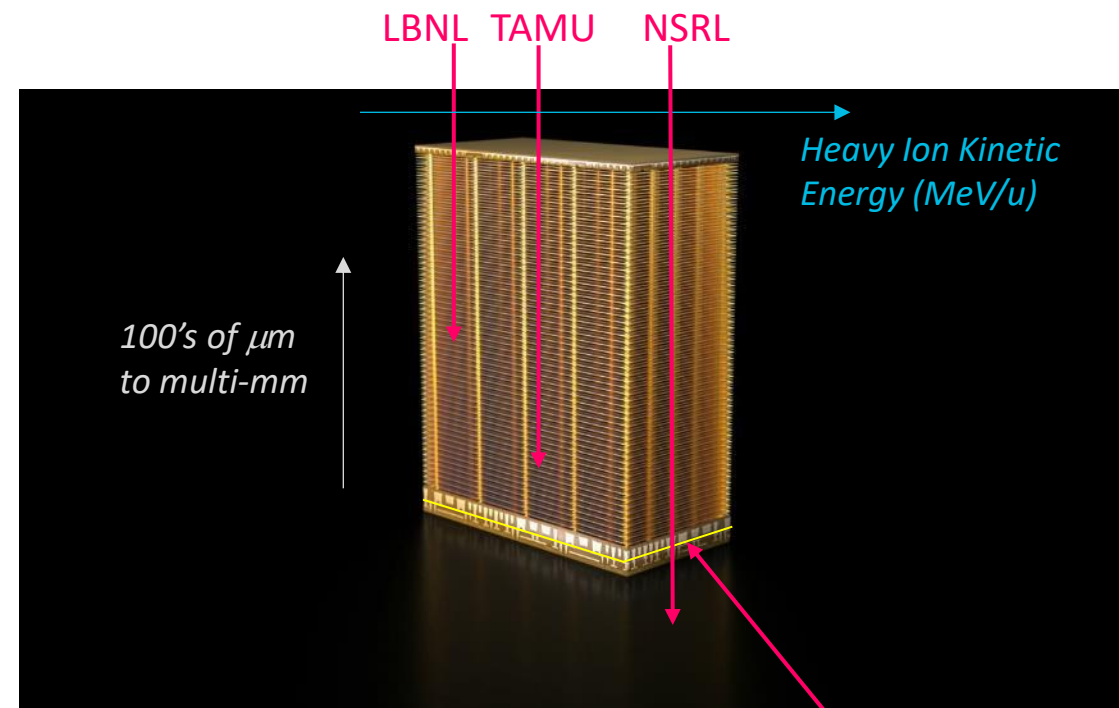


Image credit: ACS Nano 2023

Backside Power Delivery (Intel 20A, 18A) / 3D Heterogeneous Integration



Advanced 3D NAND FLASH (232 layer – Micron)

Deep Sensitive Volume

- ✗ **Die Thinning**
- ✗ **Low Energy HI**
- ✗ **Laser Testing (?)**
- ✓ **High Energy HI**



Final Thoughts

- **Understand the Transition Path for your project/program**
 - Answer the “So What” question
- **Workforce Development / Internship Opportunities**
 - SRHEC SCALE Program (<https://research.purdue.edu/scale/>)
 - AFRL Scholars Program (<https://afrlscholars.usra.edu/>)
 - NRC Research Associateship Programs (<https://www.nationalacademies.org/our-work/rap/for-applicants>)
- **Have Fun**