

In situ Microscopy Studies of Mechanical, Chemical, and Thermal Stabilities of Carbides & Oxides

**Ms. Sara Kiani, Ms. Chilan Ngo,
Dr. Isabelle Jouanny & Dr. Yuya Murata**

Collaborators:

Nanomechanics: Prof. Andrew Minor, UC Berkeley

in situ STM: Prof. Ivan Petrov & Ms. Vania Petrova, UIUC

in situ TEM: Prof. Per Persson, Linköping University, Sweden

Dr. Arie Venkert, Nuclear Research Center Negev, Israel

Grant: FA9550-10-1-0496 (09/2010 - 08/2013)
PI: Suneel Kodambaka Co-PI: Jenn-Ming Yang

Highlights



IN SITU STUDIES OF THERMAL, CHEMICAL, AND MECHANICAL STABILITIES OF REFRACTORY MATERIALS

Grant Number: FA9550-10-1-0496 (September 2010~August 2013)

PI: Suncel Kodambaka; Co-PI: Jenn-Ming Yang

Department of Materials Science and Engineering, University of California Los Angeles

Research Goals

Use *in situ* microscopy tools and develop an atomic-scale understanding of the factors controlling the thermochemical stabilities and mechanical properties of UHTCs.

Status Quo

- Refractory ceramics are often considered brittle with little or no dislocation motion at room temperature.
- Annealing in hydrocarbon ambient is likely to reduce the oxide.
- Carburization and oxidation mechanisms are often derived from *ex situ* post-synthesis and post-processing treatments.
- Diffusion mechanisms governing thermal stability of liquid metal-carbon interfaces are largely unknown.

New Insights

- Transition-metal carbides exhibit room temperature ductility at small length scales.
- Surface oxidation of transition-metal oxides is enhanced in presence of hydrocarbon gases.
- Diffusivity of carbon atoms is high in and on the SiC(0001) and graphitization of SiC is limited by the desorption of Si atoms.
- Ga droplets undergo Ostwald ripening on carbon surfaces.

Impact

- Room-temperature plasticity in refractory ceramics could open up potentially new applications.
- Design and development of high-performance transition-metal oxide catalysts and catalyst supports.
- Development of better graphite/SiC composite and graphene production technologies.
- Ripening kinetics can, *in principle*, help determine surface energies of liquid metals.

Main Accomplishments

In situ transmission electron microscopy (TEM) coupled with nanomechanical testing was used to discover room-temperature plasticity in ZrC, a high-melting ceramic with high hardness (25 GPa). ZrC(001) pillars exhibit size-dependent yield strength during uniaxial compression.

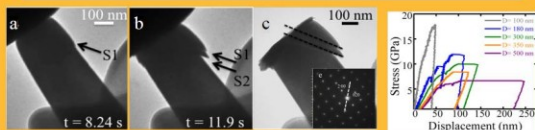


Figure 1. (a-c) *In situ* TEM images acquired during uniaxial compression of a 300-nm-diameter ZrC(001) pillar. Arrows highlight the initiation and propagation of shear planes labeled S1 and S2. Inset in (c) is an electron diffraction pattern from the compressed pillar acquired along [001] zone axis. The dashed lines highlight (110) slip planes. The plots show stress vs displacement for 100-500 nm diameter pillars.

In situ high-temperature (700-1000 K) STM was used to develop atomic-scale insights into the effect of ethylene on the surface structure and composition of rutile-TiO₂(110). The surprising discovery is that ethylene significantly enhances the surface oxidation of TiO₂(110).

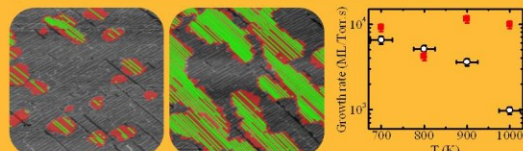


Figure 3. *In situ* STM images (150 × 150 nm²) acquired at 900 K in ethylene (~10⁻⁷ Torr) + oxygen (3 × 10⁻⁹ Torr) mixture at *t* = 0 and 119 min. The topmost 1 × 1 terraces and the 2 × 1 stripes are highlighted by red and green colors, respectively. Associated plot shows temperature-dependent growth rates of TiO₂ on the surface during annealing in C₂H₄+O₂ (red) and O₂ (black).

In situ TEM was used to study the thermal stability of liquid Ga droplets on amorphous carbon. Ga droplets undergo Ostwald ripening in the surface diffusion limited regime.

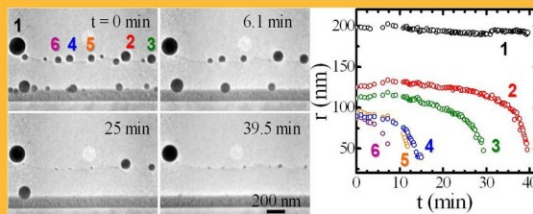


Figure 2. Cross-sectional TEM images acquired from a carbon-covered ZrB₂/Al₂O₃(0001) sample during annealing at 773 K. The nearly spherical features are Ga droplets. Plot of droplet size (*r*) vs. *t* showing the coarsening/decay of 6 droplets.

Direct observation of surface graphitization of single-crystalline SiC(0001), with atomic-scale resolution, using scanning tunneling microscopy (STM) at 1395 K.

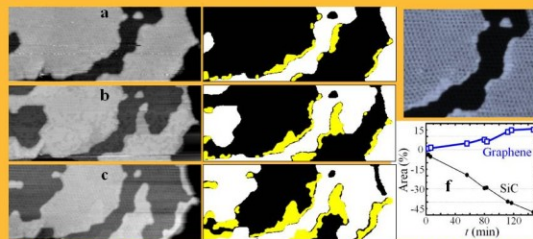


Figure 4. (a-c) STM images (110 × 46 nm²) from graphene-covered SiC(0001) at: a) 0, b) 62, and c) 147 min during annealing at 1395 K. Color-coded images show the top most 1 ML and 2 ML graphene-covered SiC in black and yellow colors, respectively. High-resolution STM image at 1395 K. Areal coverages of SiC and bilayer graphene plotted vs. time (*t*).

Publications/Presentations

Publications

- Y. Murata, V. Petrova, I. Petrov, and S. Kodambaka, *In situ* high-temperature scanning tunneling microscopy study of bilayer graphene growth on 6H-SiC(0001), *Thin Solid Films* 520, 5289-5293 (2012).
- Y. Murata, V. Petrova, I. Petrov, C. V. Ciobanu, and S. Kodambaka, Role of ethylene on surface oxidation of TiO₂(110), *Applied Physics Letters* 101, 211601-211605 (2012).
- S. Kiani, S. Kodambaka, A. M. Minor, and J.-M. Yang, Size-Dependent Room-Temperature Plasticity in Ceramics, in preparation.
- S. Kodambaka, C. Ngo, J. Palisatis, P. Mayrhofer, and P. O. Å. Persson, Kinetics of Ostwald Ripening of Ga Droplets on Thin Carbon Films, in preparation.
- I. Jouanny, J. Palisatis, P. Mayrhofer, L. Hultman, P. O. Å. Persson, and S. Kodambaka, *In situ* High-Temperature Transmission Electron Microscopy Studies of Pt-Mo Alloy Diffusion in ZrB₂ Thin Films, in preparation.
- I. Jouanny and S. Kodambaka, *In situ* High-Temperature Transmission Electron Microscopy Studies of Thermal Stability of TiO₂C Core/Shell Nanoparticles, in preparation.

Invited Talks

- "In Situ High-Temperature Scanning Tunneling Microscopy Studies of Graphene Growth on 6H-SiC(0001)," *Intl. Symp. Materials for Enabling Nanodevices (ISMEN)*, UCLA, Los Angeles, CA, August 2012.
- "In-situ high-temperature STM studies of surface reactions," *ICMCTF 2012*, San Diego, CA, May 2012.
- "In situ High-Temperature Scanning Tunneling Microscopy Studies of Thermochemical Stabilities of TiO₂(110) and SiC(0001)," *Toyota Technological Institute*, Ichikawa, Japan, October 28, 2011.
- "In situ High-Temperature STM and LEEM Studies of Graphene Growth," *JAIST*, Kanazawa, Japan, October 26, 2011.
- (Keynote) "In situ High-Temperature Scanning Tunneling Microscopy Studies of Epitaxial Graphene Growth," Workshop on Understanding materials using in-situ microscopy, University of Göttingen, Göttingen, Germany, November 2010.

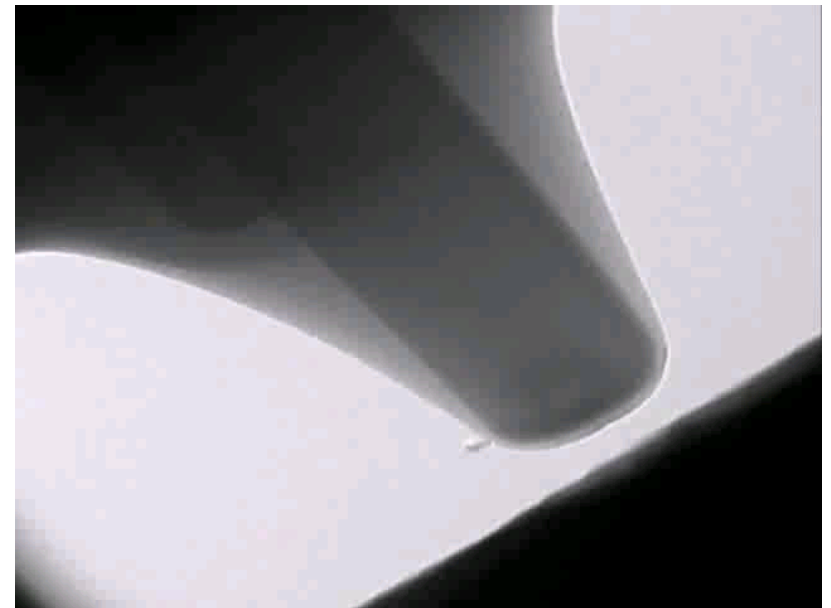
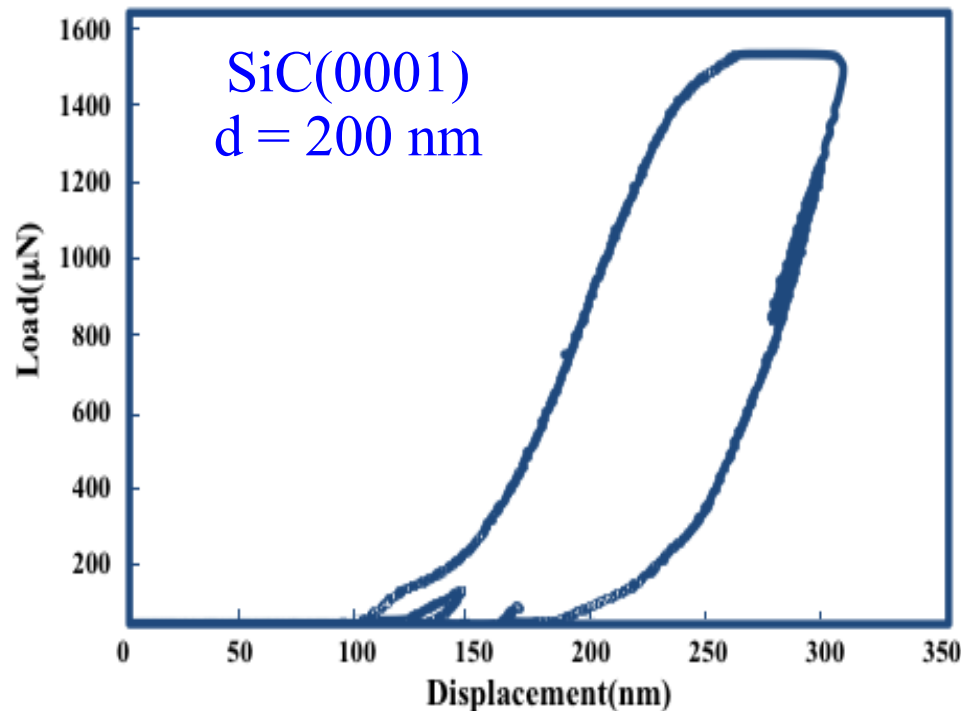
Group Presentations

- S. Kiani, S. Kodambaka, A. M. Minor, and J.-M. Yang, "Insights from In Situ TEM Compression Test of Ceramics," *Gordon Research Conference, Solid State Studies in Ceramics*, Mount Holyoke College, MA, Aug 12-17, 2012.
- S. Kiani, S. Kodambaka, and J.-M. Yang, "Influence of Size on Compression Strength of SiC and ZrC Micro and Nano Pillars," *UCLA Engineering Tech Forum*, Los Angeles, CA, March 13, 2012.
- S. Kiani, S. Kodambaka, and J.-M. Yang, "Size Dependence of Mechanical Properties of Refractory Carbides," *TMS 141th Annual Meeting*, Orlando, FL, March 11-15, 2012.
- S. Kiani, S. Kodambaka, and J.-M. Yang, "Investigation of Compression Strengths of SiC(0001) and ZrC(001) Micropillars", *36th Intl. Conf. and Exposition on Advanced Ceramics and Composites*, Daytona Beach, FL, Jan. 22-27, 2012.
- Y. Murata, V. Petrova, I. Petrov, and S. Kodambaka, "In situ High-Temperature Scanning Tunneling Microscopy Studies of Thermochemical Stabilities of Single-crystalline SiC(0001) and TiO₂(110) Surfaces," *2nd Annual AFOSR Hypersonics Center Review*, Dayton, OH, August 2, 2011.
- S. Kiani, S. Kodambaka, and J.-M. Yang, "Influence of Size on Compression Strengths of Refractory Carbides", *2nd Annual AFOSR Hypersonics Center Review*, Dayton, OH, August 2, 2011.
- Y. Murata, S. Kodambaka, V. Petrova, and I. Petrov, "In situ High-Temperature Scanning Tunneling Microscopy Studies of Epitaxial Graphene Growth on SiC(0001)," *Electronic Materials Conference (EMC)*, Santa Barbara, CA, June 22-24, 2011.
- Y. Murata, S. Kodambaka, V. Petrova, and I. Petrov, "Role of Ethylene on Thermal and Chemical Stability of TiO₂(110)," *EMC*, Santa Barbara, CA, June 22-24, 2011.
- Y. Murata, V. Petrova, I. Petrov, and S. Kodambaka, "Atomic-scale Understanding of the Thermal Stability of 6H-SiC(0001): An In Situ Scanning Tunneling Microscopy Study," *Intl. Conf. Metallurgical Coatings and Thin Films*, San Diego, CA, May 2011.
- Y. Murata, V. Petrova, I. Petrov, and S. Kodambaka, "In Situ High-Temperature Scanning Tunneling Microscopy Studies of Ethylene-TiO₂(110) Reactions," *MRS Spring Meeting*, San Francisco, CA, April 2011.
- Y. Murata, V. Petrova, I. Petrov, and S. Kodambaka, "In situ High-Temperature Scanning Tunneling Microscopy Studies of Epitaxial Graphene Growth on SiC(0001)," *MRS Spring Meeting*, San Francisco, CA, April 25 - 29, 2011.

- * *In situ* TEM studies of SiC(0001), ZrC(001), and ZrC(111) nanomechanics
- * *In situ high-temperature* STM (~ 1400 K) studies of SiC(0001) surface graphitization
- * *In situ* STM studies of $\text{TiO}_2(110)/\text{C}_2\text{H}_4$ reactions
- * *In situ* TEM studies of metal/ceramic interface dynamics

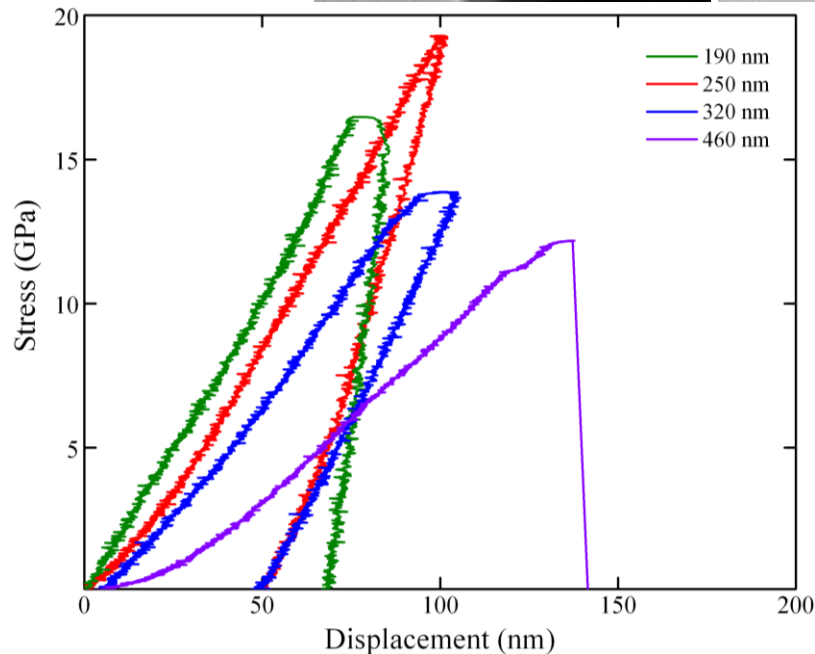
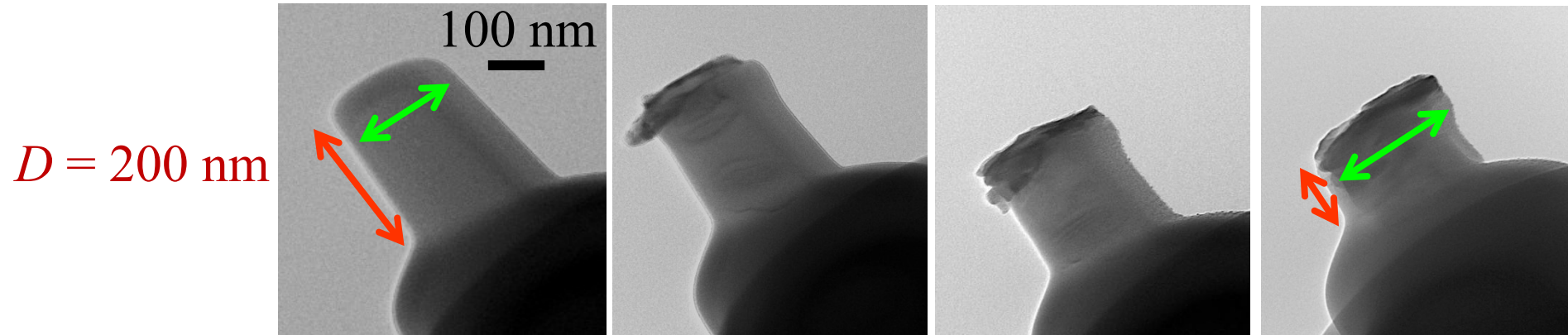
Loading sequence:

- 1) up to 150 nm, 2) up to 200 nm, & 3) 300 nm.



Load vs displacement data were acquired *while* observing microscopic & structural changes during uniaxial compression of the pillars.

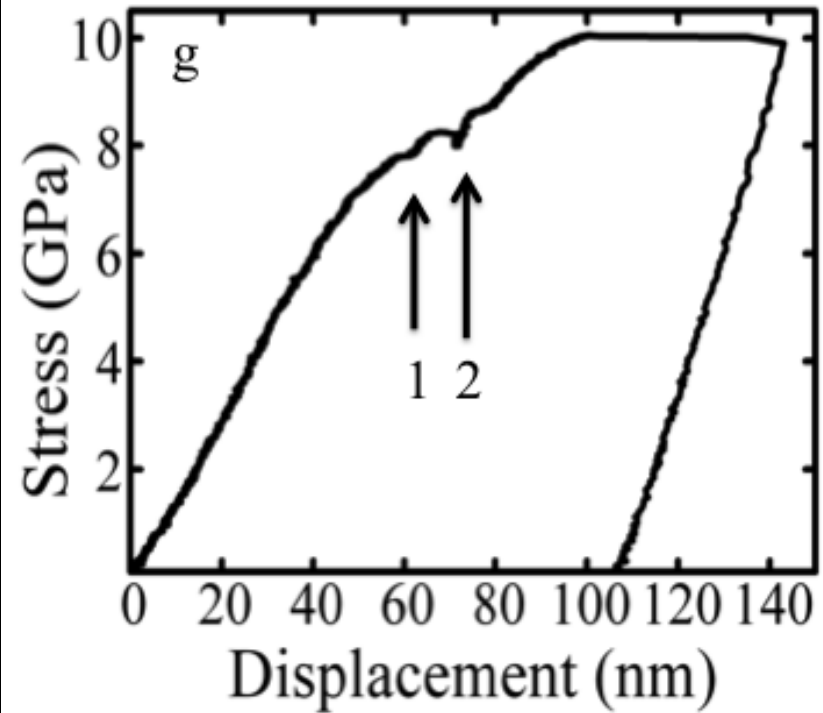
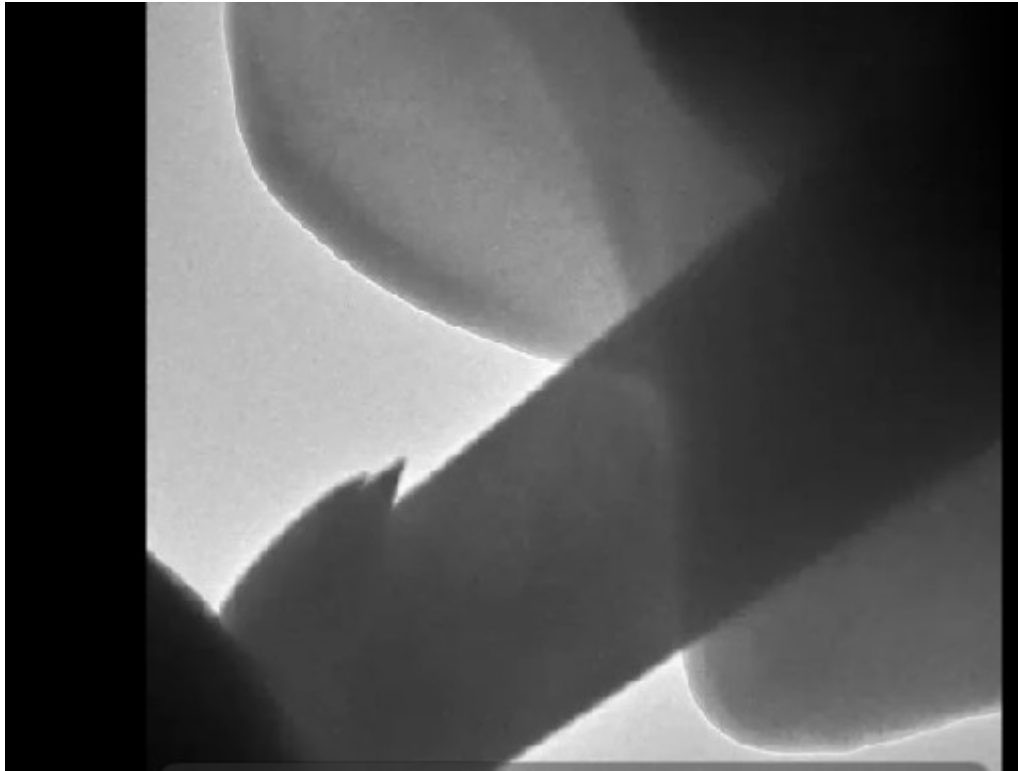
Room temperature plastic deformation of SiC(0001) pillars.



SiC(0001) pillars:
Yield strength increases with
decreasing size.

Nanomechanics of ZrC(001) single-crystals

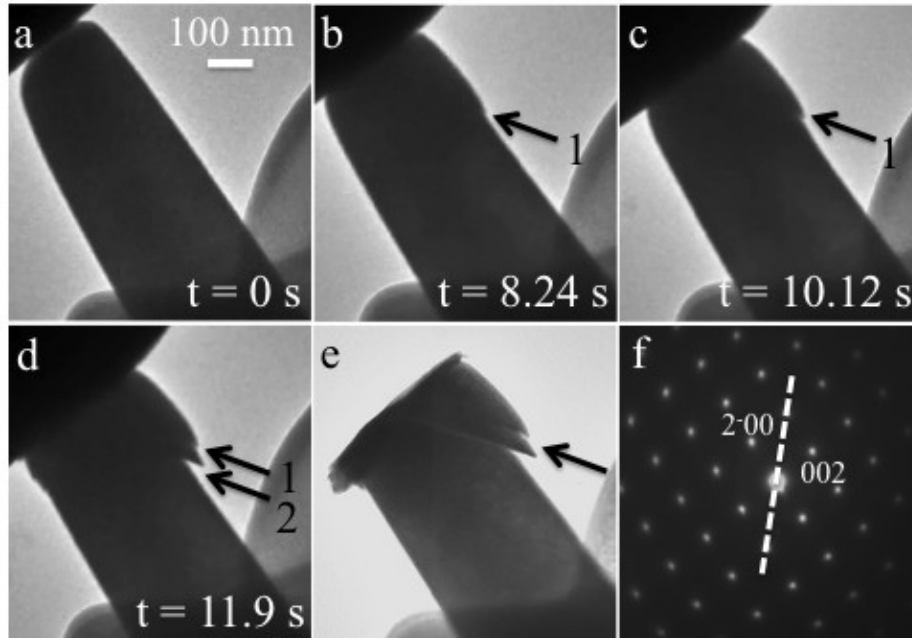
$D = 300$ nm



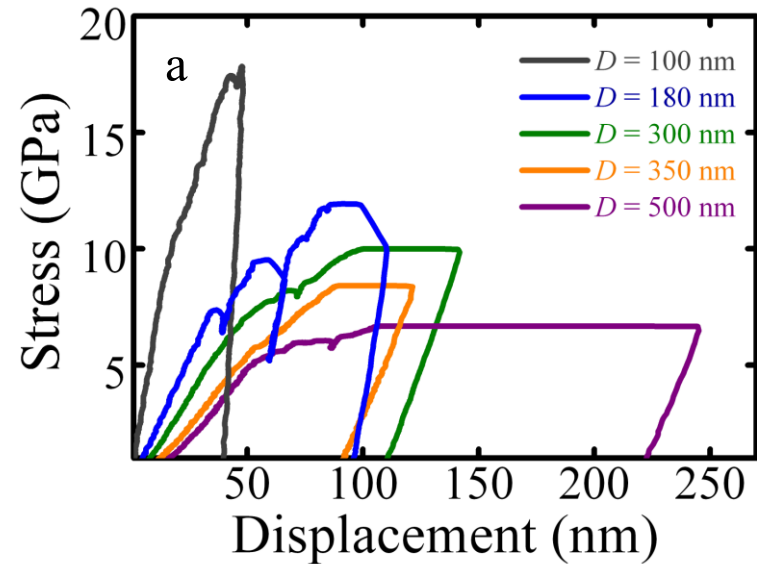
In situ TEM movie showing shear deformation of a ZrC(001) pillar during uniaxial compression at room temperature

Nanomechanics of ZrC(001) single-crystals

$D = 300$ nm

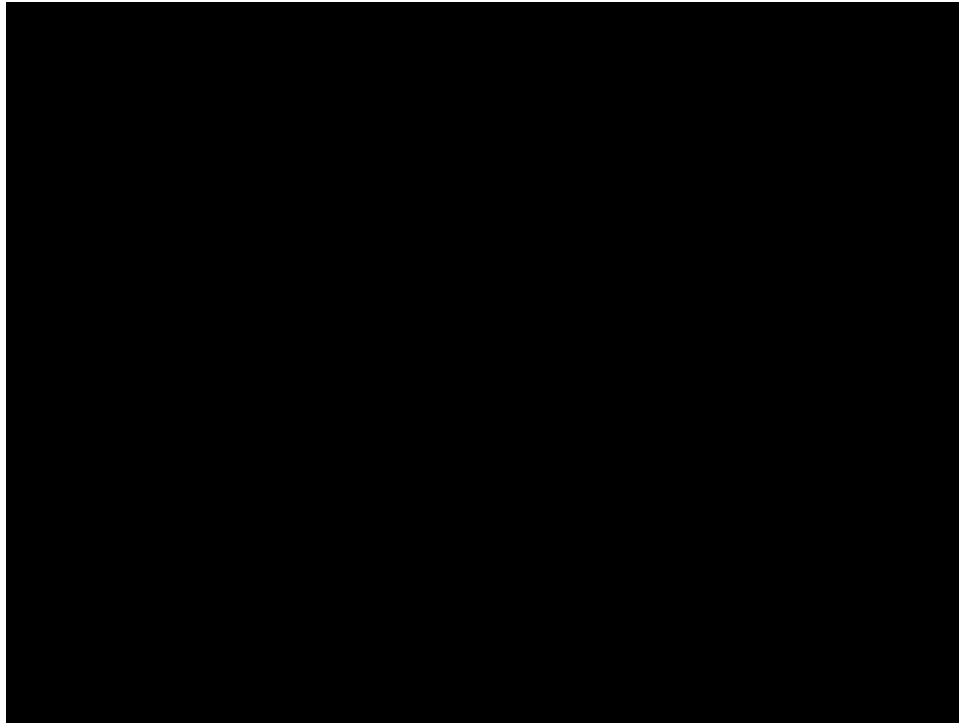


Arrows highlight the initiation & propagation of shear planes under applied load
-- **indicative of plastic deformation via shear**



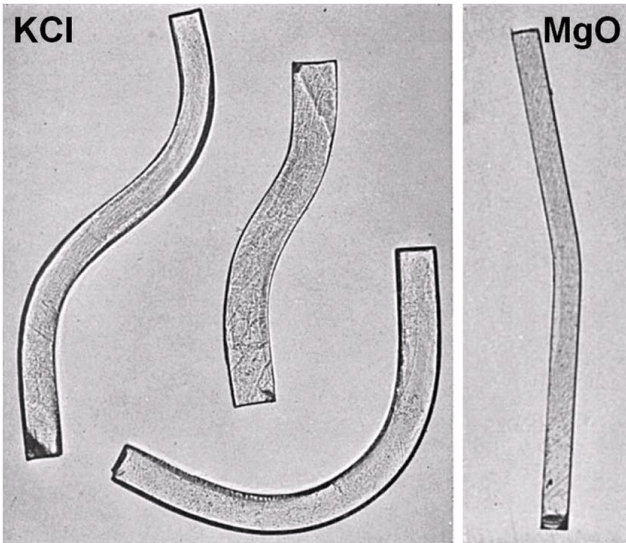
Yield strength increases with decreasing size

Nanomechanics of ZrC(001) single-crystals



direct evidence of dislocation motion in ZrC at room
temperature -- origin of plasticity

Room-temperature plasticity in ceramics



- As early as 1950s, bulk ionic crystals (KCl, MgO, etc.) have been shown to deform plastically at room temperature.

[A. Gorum, E. Parker, and J. Pask, *J. Am. Ceram. Soc.* **41**, 161-164 (1958).]

- Theory predicts that fracture stress increases with decreasing sample size and below a critical size yielding, rather than brittle fracture, is favored.

[K. Kendall, *Nature* 272, 710-711 (1978).]

- In pure single-crystals, at small sizes, defect density is likely to be low, i.e. the material can withstand higher stresses without fracture -- necessary condition for dislocation motion.
- We expect that this is the case in our experiments.

In situ observations reveal room-temperature plasticity and size-dependent yield strengths in single-crystalline SiC and ZrC samples.

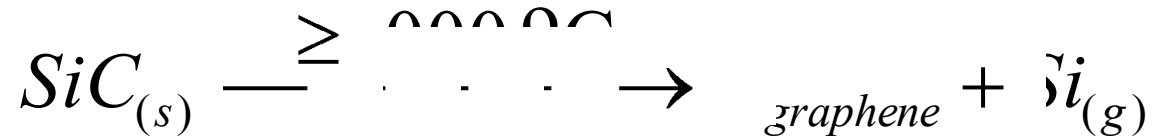
Our results are likely to open up new applications and the design & fabrication of hard-yet-tough ceramics.

In Situ High-T STM Studies of Carburization of SiC(0001)

GOAL:

Determine the atomistics of surface carburization

Annealing SiC(0001) in vacuum leads to desorption of Si & formation of graphene



A.J. van Bommel, J.E. Crombeen, & A. van Tooren, *Surf. Sci.* **48**, 463 (1975).

Previous studies have shown that:

- Vacuum anneal → nucleation of graphene at SiC step edges
- Presence of Si shifts graphene formation to higher temperatures

J. B. Hannon & R. M. Tromp, *Phys. Rev. B* **77** (2008); R. M. Tromp & J. B. Hannon, *Phys. Rev. Lett.* **102** (2009).

T. Ohta, F. El Gabaly, A. Bostwick, J.L. McChesney, K.V. Emtsev, A.K. Schmid, T. Seyller, K. Horn, & E. Rotenberg, *New J. Physics* **10** (2008).

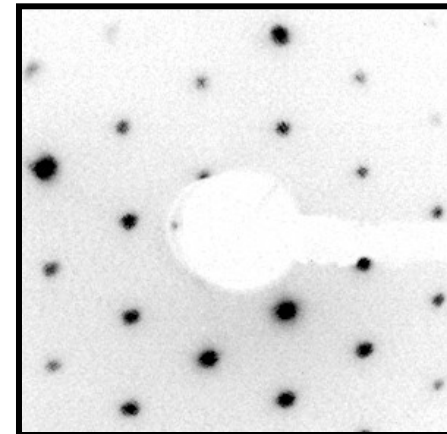
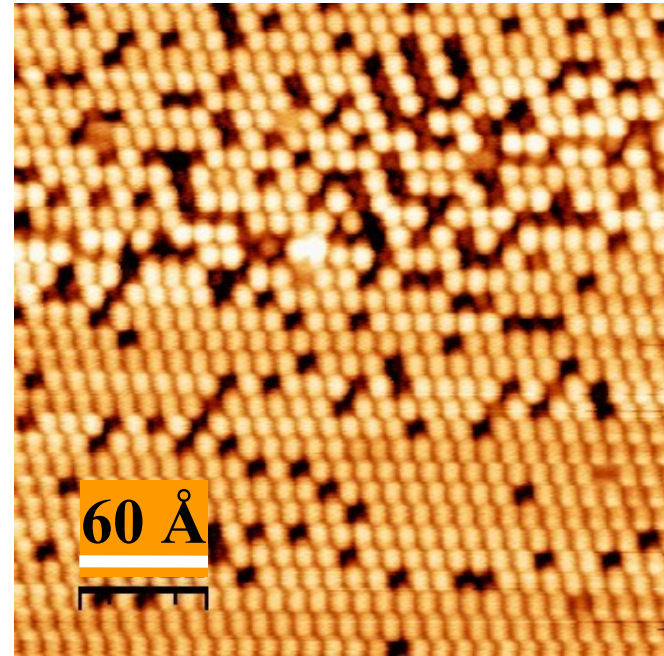
H. Hibino, S. Mizuno, H. Kageshima, M. Nagase, & H. Yamaguchi, *Phys. Rev. B* **80** (2009).

Relatively little is known concerning the atomistics of graphene formation on SiC

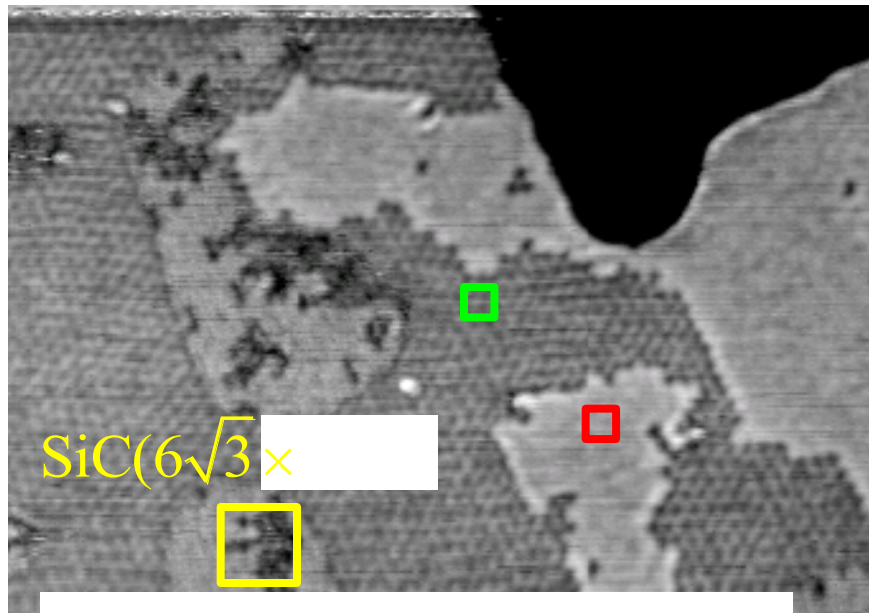
SiC(0001): Experimental

- A. Substrate: 6H-SiC(0001)
- B. Clean in UHV ($< 2 \times 10^{-10}$ Torr)
- C. Deposit Si at ~ 900 °C
→ 3×3 reconstruction
- D. Anneal in UHV at $T > 1100$ °C
→ STM

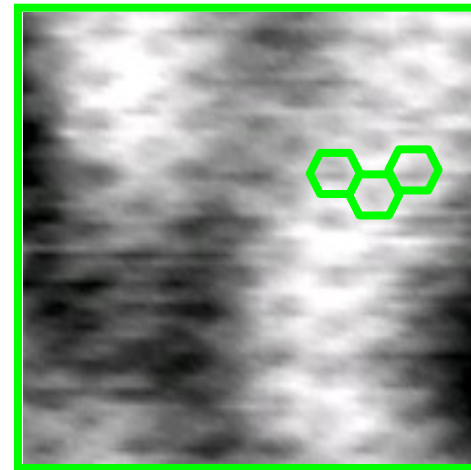
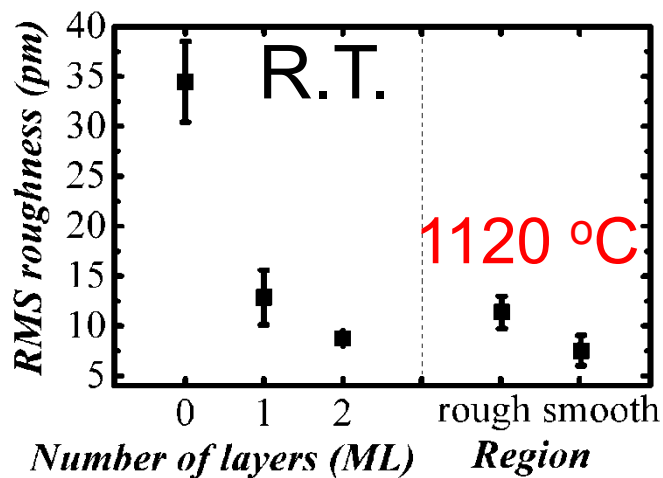
SiC(0001)- 3×3



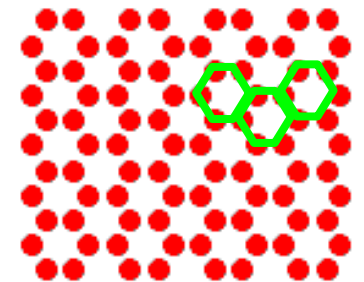
Graphene/SiC(0001)



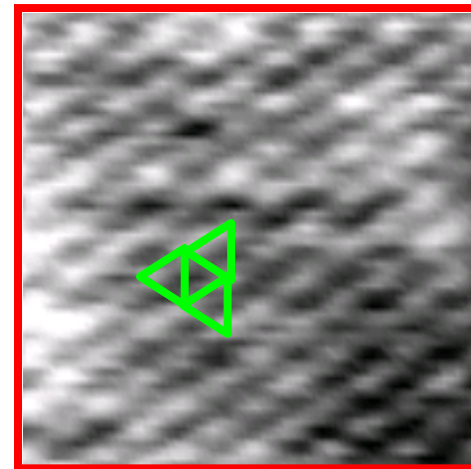
1 μm^2



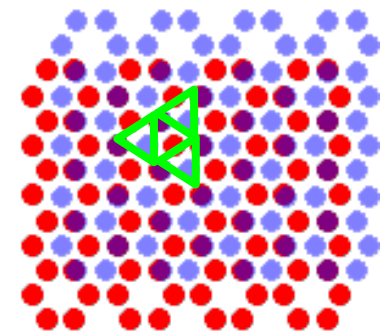
1 ML graphene



hexagon

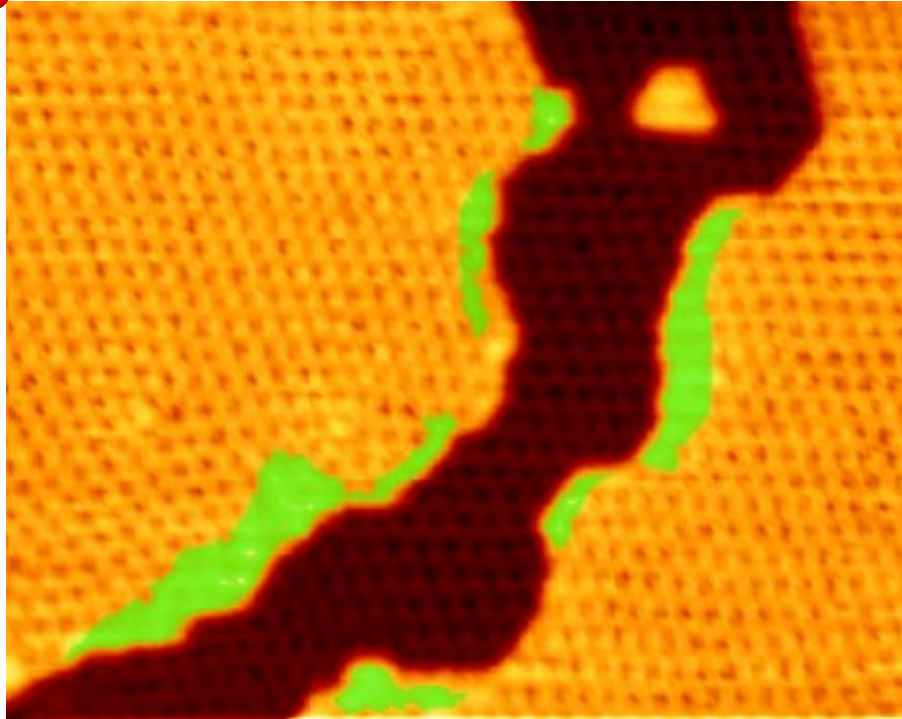


2 ML graphene



triangle

T = 1120 °C



$I_T = 0.2 \text{ nA}$, $V_T = 0.2 \text{ V}$, $61 \times 48 \text{ nm}^2$

Monolayer graphene covered surface
with
bilayer graphene at the step edges

T = 1120 °C



147 min



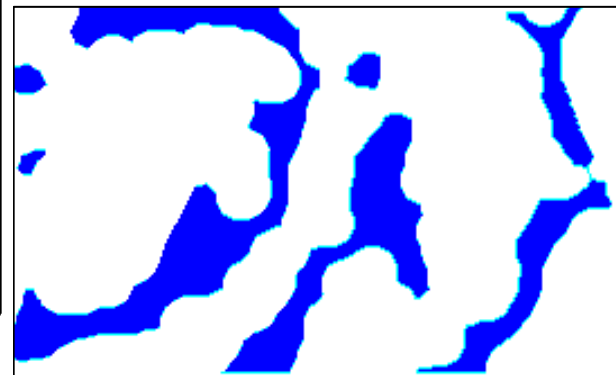
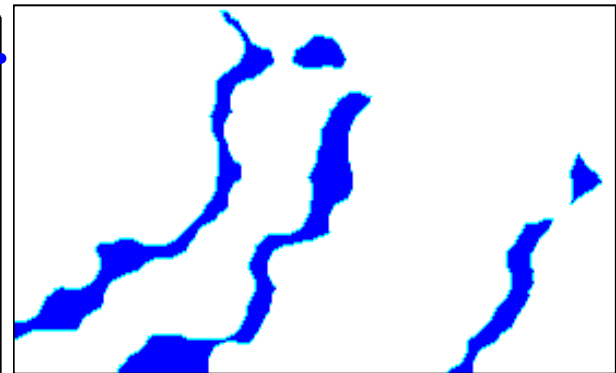
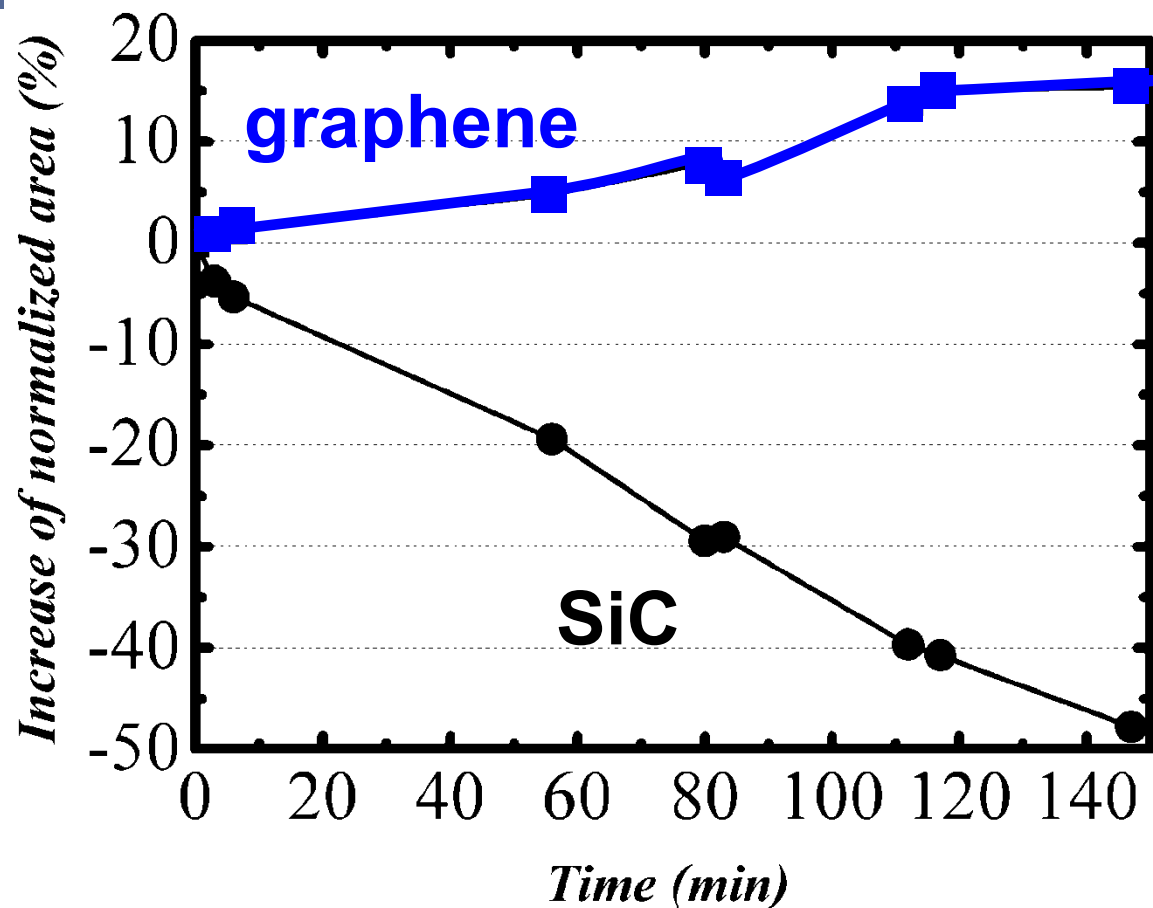
black: SiC island

Yellow : 2nd layer graphene

112 × 46 nm²

SiC islands shrink, while graphene area increases.

Graphene/SiC(0001): Growth kinetics



Areal change: 2nd layer graphene: **+15%** SiC: **- 47 %**
⇒ **3.15 layers of SiC consumed for each graphene layer**

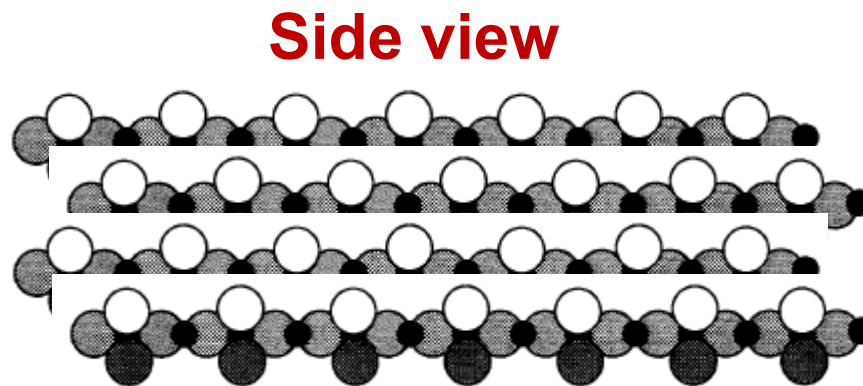
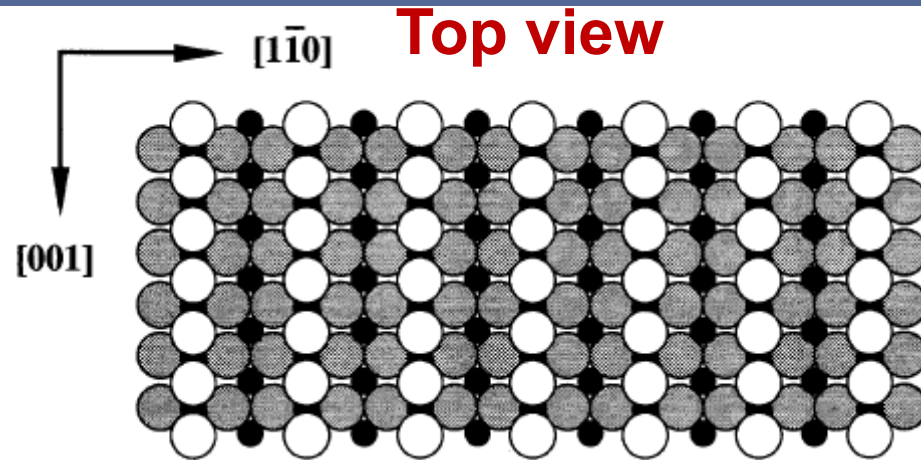
- Bilayer graphene growth on 6H-SiC(0001) was investigated by HT- STM.
- We observed three modes of graphene growth:
 - 1) at graphene-free SiC step,
 - 2) at graphene-SiC interface and
 - 3) outward of graphene.
- Identified a possible rate-limiting step for bilayer graphene growth.
- STM is a powerful *in situ* technique to follow the surface carburization of refractory carbides.

In Situ High-Temperature STM Studies of C_2H_4 - $TiO_2(110)$ Reactions

GOAL:

Investigate the effects of gas chemistry (vacuum, O_2 , C_2H_4) on surface structure.

$\text{TiO}_2(110)-1\times 1$



rutile TiO_2

$a = 0.459 \text{ nm}$

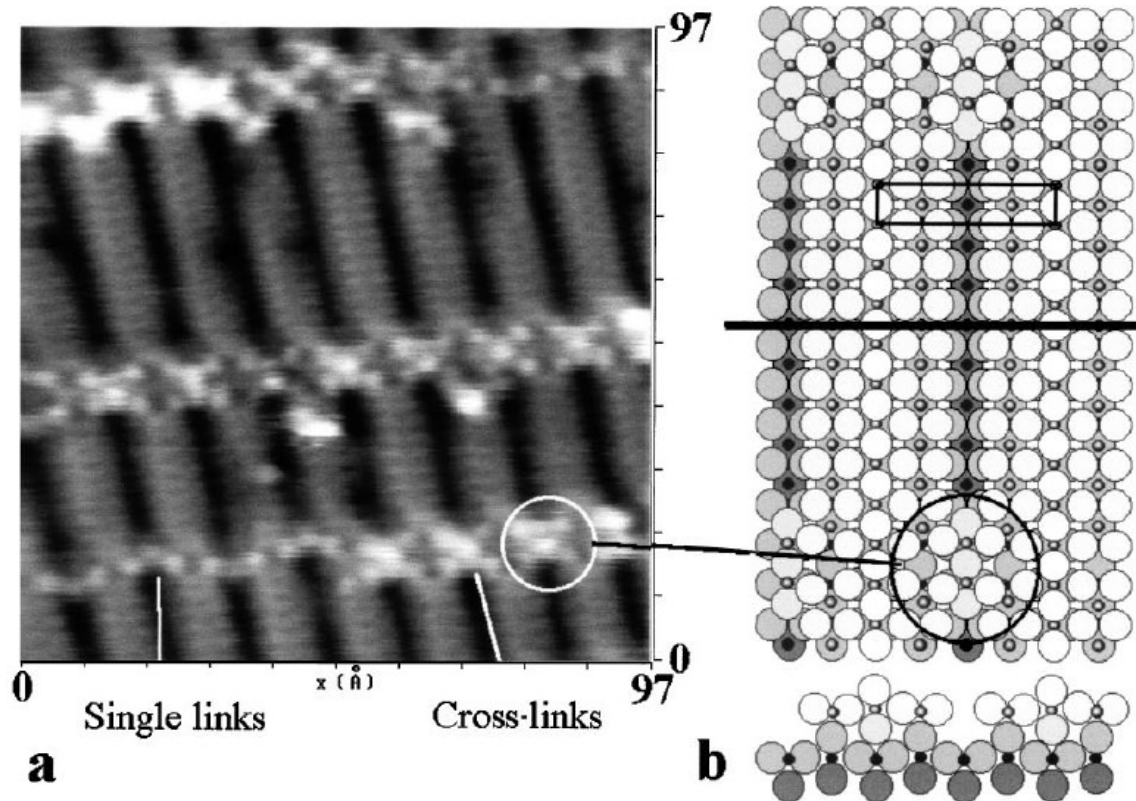
$c = 0.296 \text{ nm}$

$\text{TiO}_2(110)-1\times 1$

$[110] = 0.649 \text{ nm}$

$[001] = 0.296 \text{ nm}$





rutile TiO_2

$a = 0.459 \text{ nm}$

$c = 0.296 \text{ nm}$

$\text{TiO}_2(110)-2\times 1$

$[110] = 1.299 \text{ nm}$

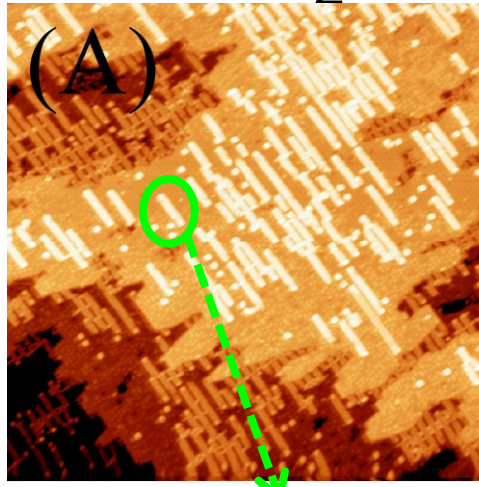
$[001] = 0.296 \text{ nm}$



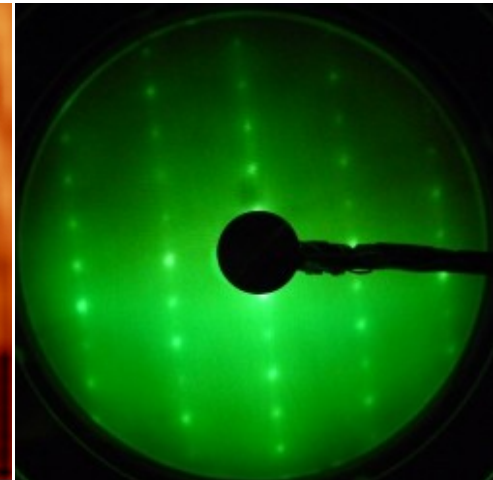
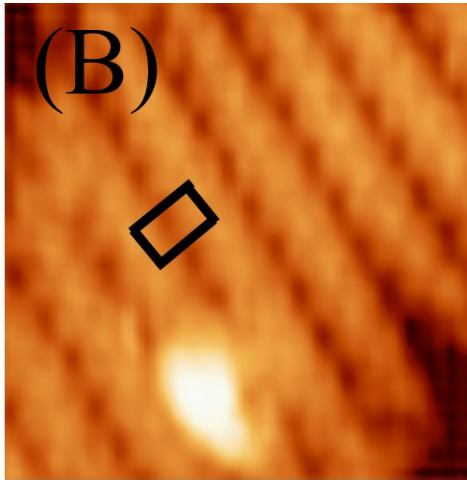
R. A. Bennett, P. Stone, N. J. Price, and M. Bowker
Phys. Rev. Lett. **82**, 3831 (1998).

TiO₂(110): Experimental

1. Ar⁺ sputter, 1 KeV, 30 min
2. Vacuum anneal ($\sim 10^{-10}$ mbar) at 1100 K, 5 min
3. Anneal in O₂ (10^{-7} mbar) at 700 K, 30 min



1×2



LEED (200 eV)

4. *In situ* STM, STS

- T: 700 – 1000 K (0 – 120 min)
- P: vacuum, O₂, C₂H₄ ($10^{-10} \sim 10^{-7}$ mbar)

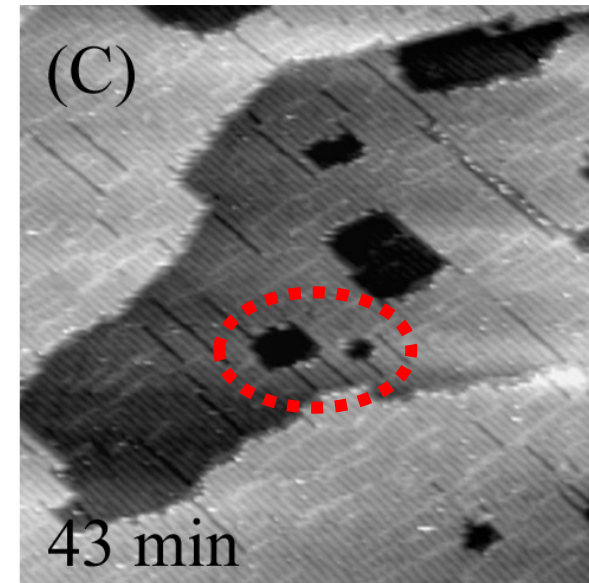
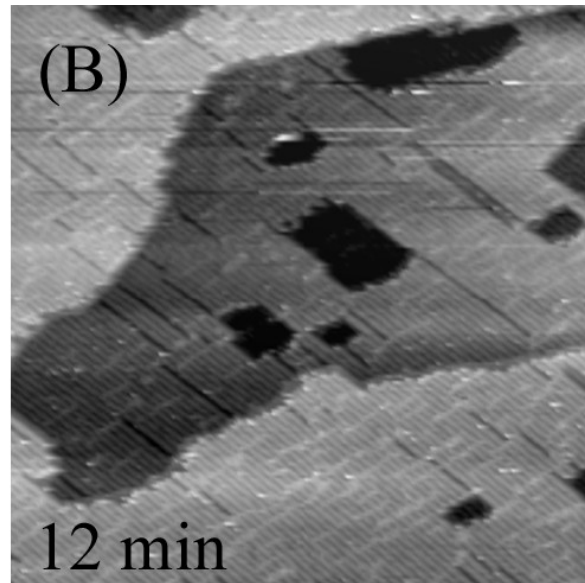
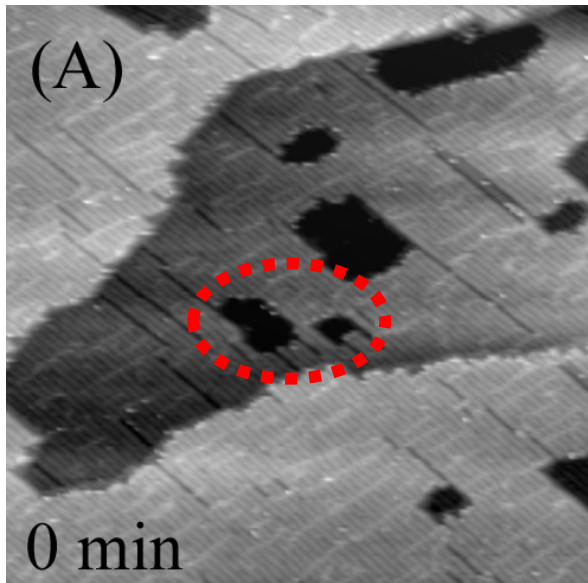
$\text{TiO}_2(110)$: vacuum anneal

$T = 1000 \text{ K}$, UHV: $1.0 \times 10^{-10} \text{ mbar}$

0 min

12 min

43 min



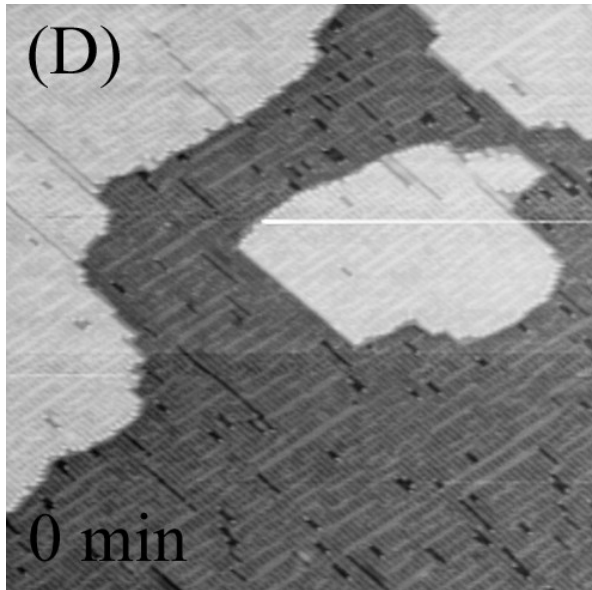
$111 \times 111 \text{ nm}^2$

**Annealing in vacuum \rightarrow decrease in TiO_x coverage,
i.e. O-deficient surfaces form**

$\text{TiO}_2(110)$: Effect of O_2

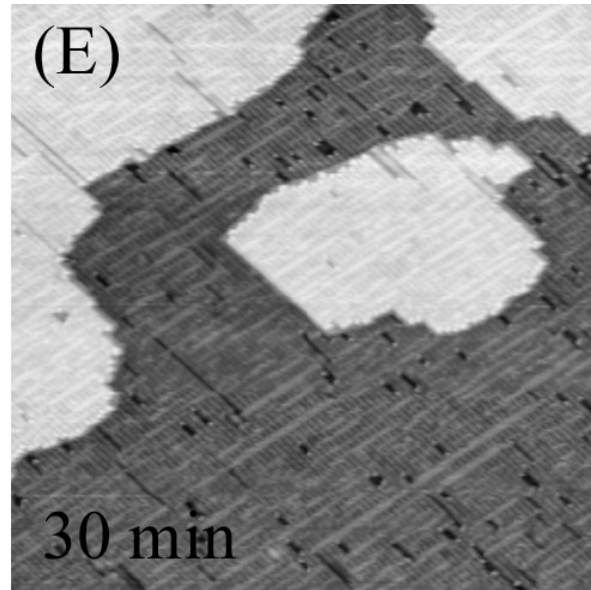
$T = 1000 \text{ K}$, $\text{O}_2: 5.0 \times 10^{-9} \text{ mbar}$

0 min

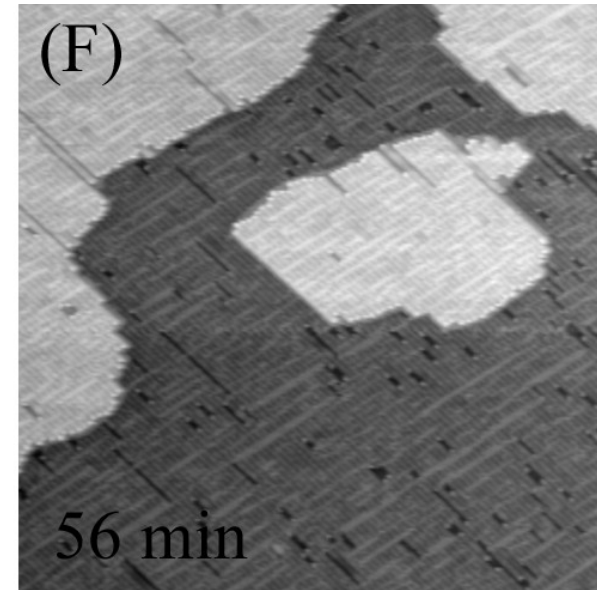


$150 \times 150 \text{ nm}^2$

30 min



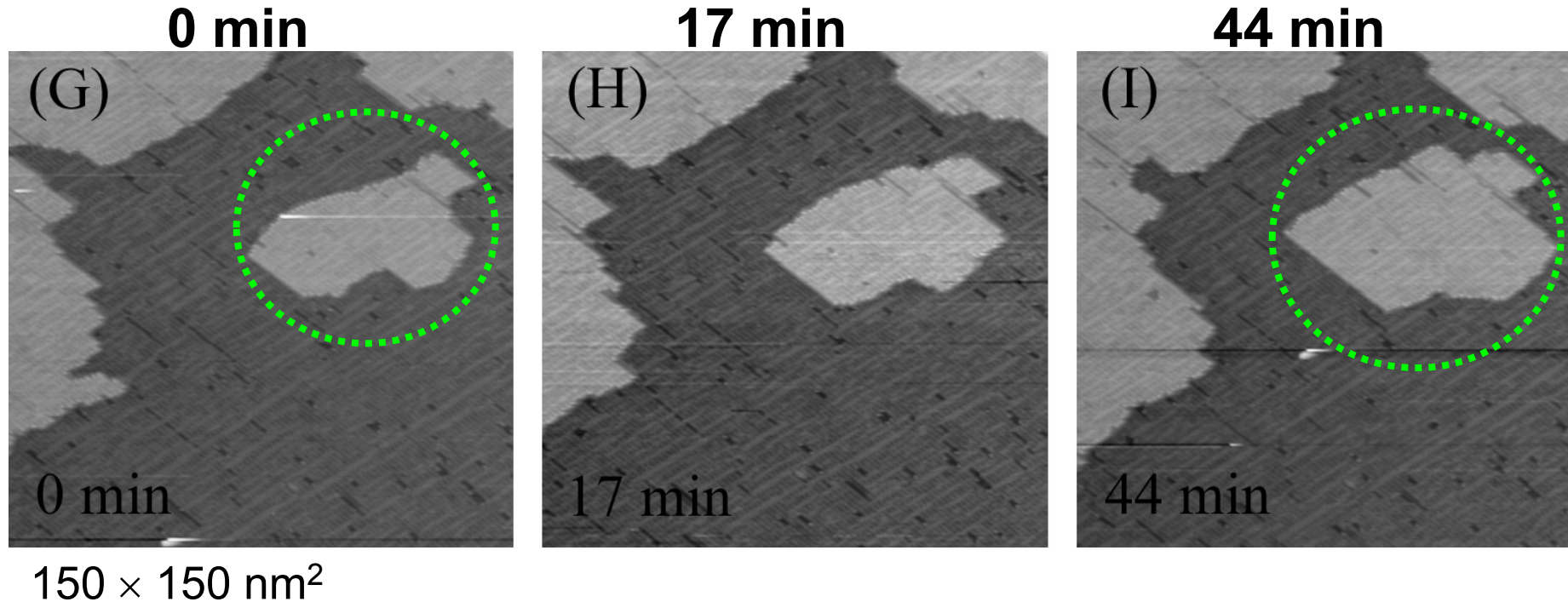
56 min



Annealing in $\text{O}_2 \rightarrow$ restores stoichiometric surface.

TiO₂(110): Effect of C₂H₄

T = 1000 K, C₂H₄: 1.3×10^{-7} mbar

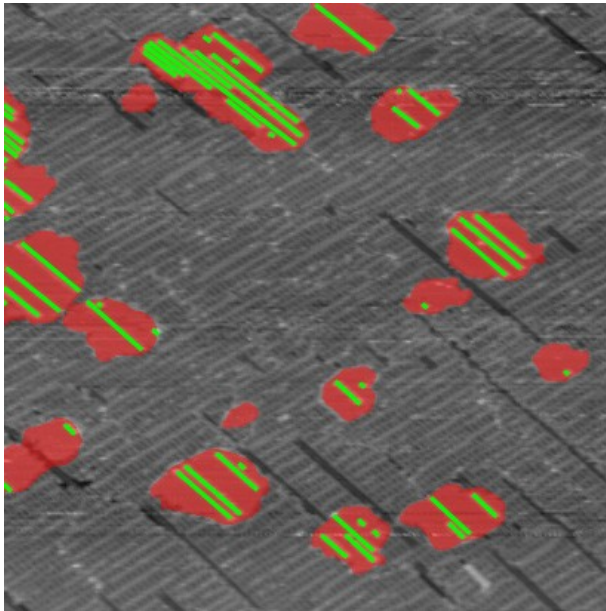


Surface island area increases with time
⇒ **growth of TiO_x!!**

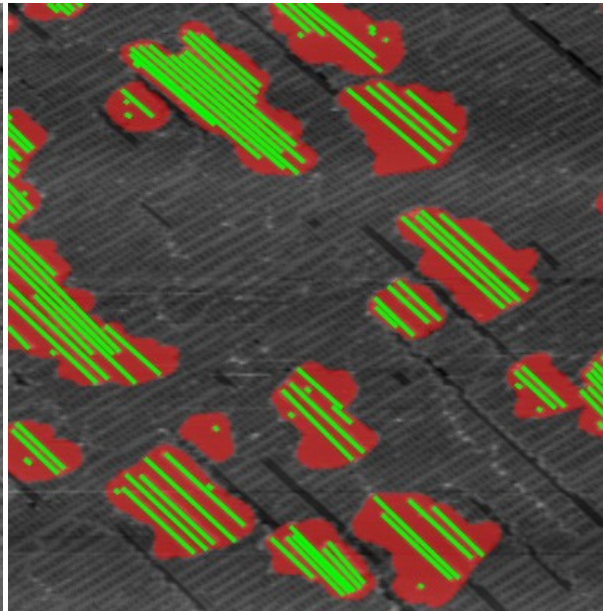
TiO₂(110): Effect of C₂H₄

T = 900 K, C₂H₄: 1.3×10^{-7} mbar

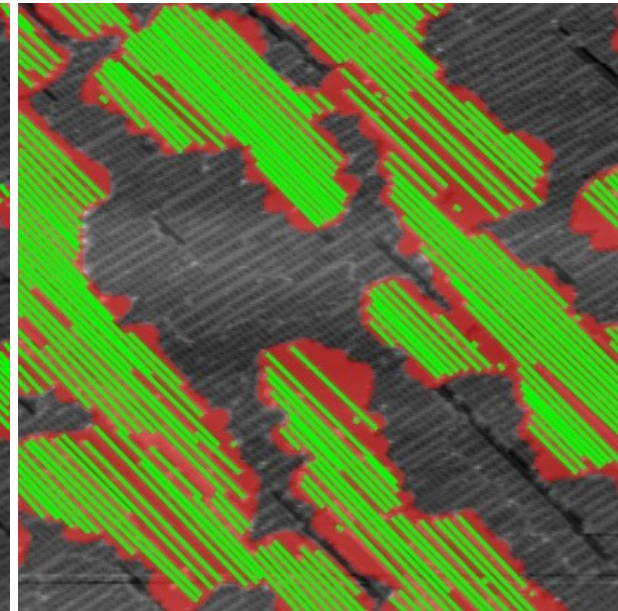
0 min



30 min



119 min



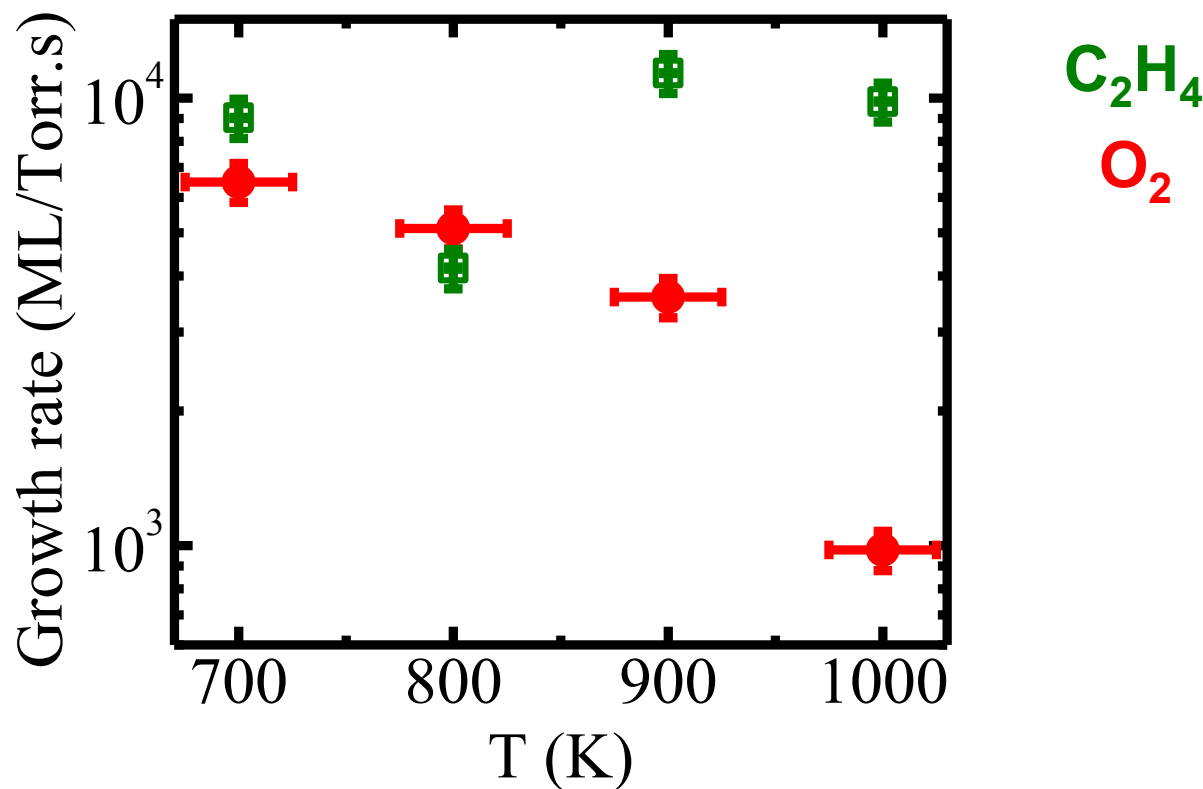
150 × 150 nm²

gray & green: 2×1

Red: 1×1

TiO_x coverage increases with time

TiO₂(110): Effect of C₂H₄ vs. O₂



C₂H₄ promotes growth of TiO_x on the surface

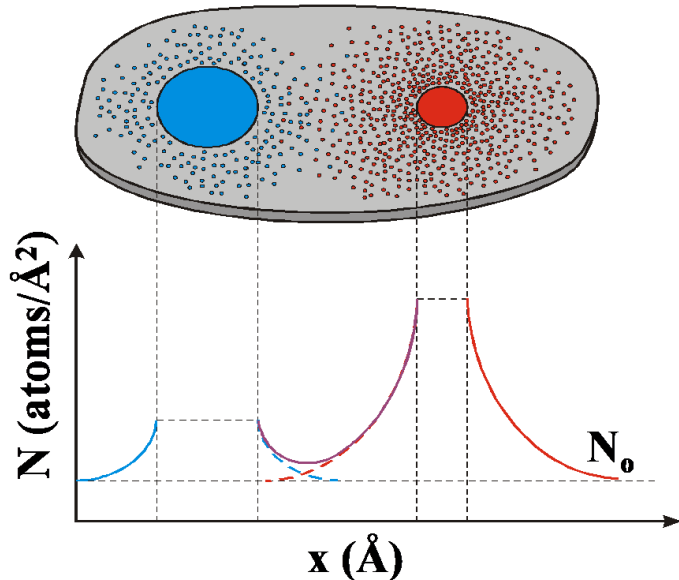
- *In situ* HT-STM used to investigate the effect of reducing gas on the surface structure of TiO₂(110).
- Observed TiO₂(110)-1×1 \Leftrightarrow 2×1 as a function of T & ambient chemistry.
- TiO₂(110)-1×1 area \uparrow as O₂ \uparrow
& as T \downarrow
- C₂H₄ promotes the growth of TiO₂.

Liquid-metal/Solid Interface Dynamics: Ostwald ripening of Ga droplets on carbon

GOAL: To understand the mass transport mechanisms controlling thermal stability

Ostwald ripening

- Curvature-driven process
- Large clusters grow at the expense of small clusters
- Governed by Gibbs-Thomson relation



Mean-Field Theory

- uniform surface adatom concentration
- large droplet sizes

$$\exp\left(\frac{2\gamma\Omega}{rkT}\right) \approx 1 + \frac{\gamma\Omega}{rkT}$$

Gibbs-Thomson relation

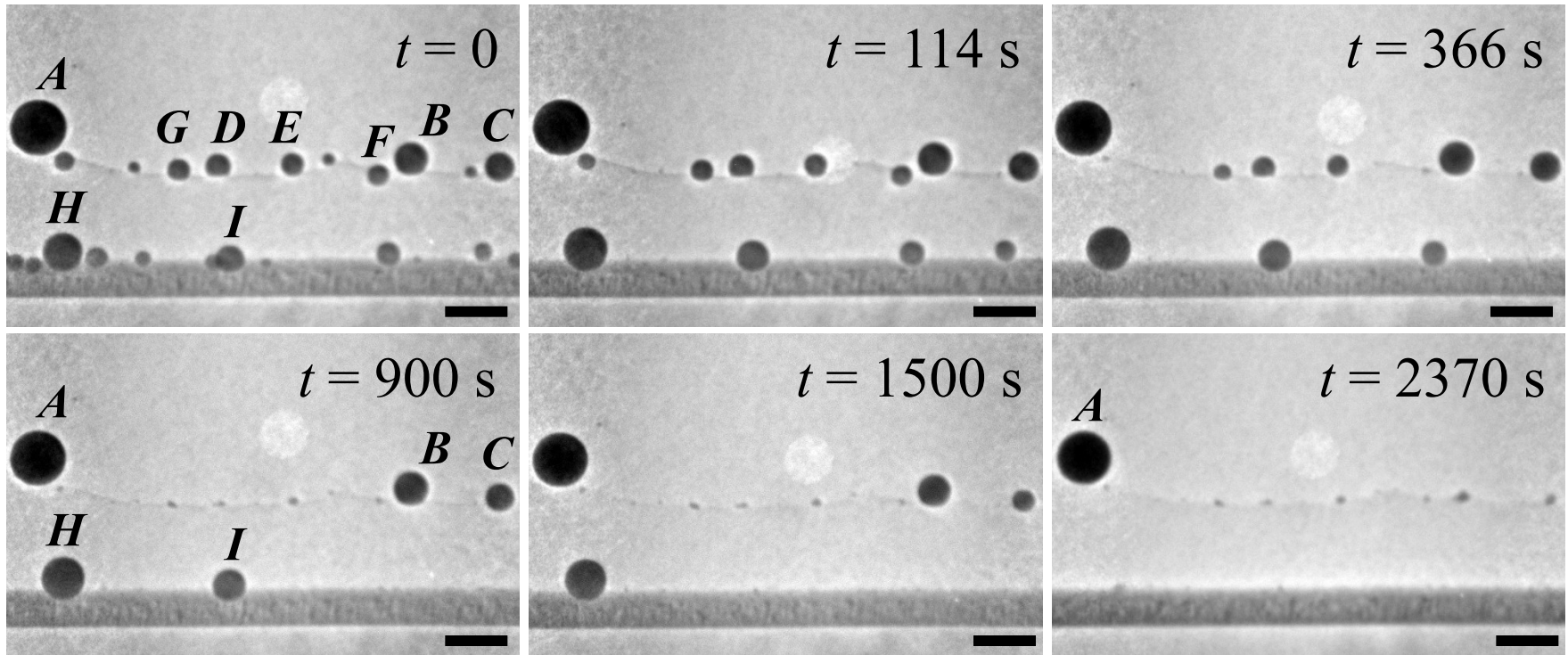
$$\frac{N(r)}{N_0} = \exp\left(\frac{2\gamma\Omega}{rkT}\right) \begin{cases} N : \text{atoms}/\text{\AA}^2 \\ \Omega : \text{volume/atom } (\text{\AA}^3) \\ \gamma : \text{surface tension} \\ \quad (\text{eV}/\text{\AA}^2) \end{cases}$$

Atomic processes

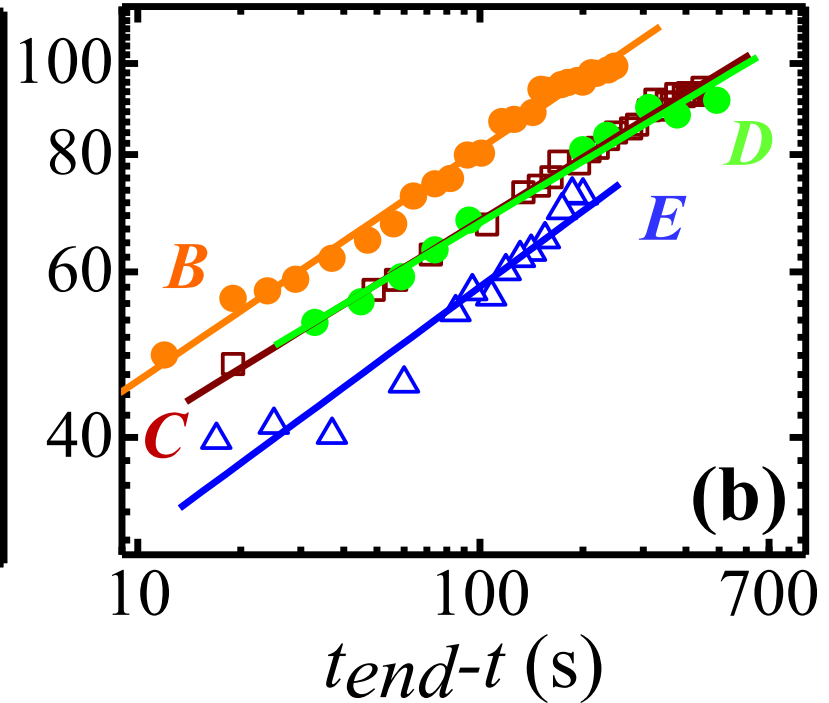
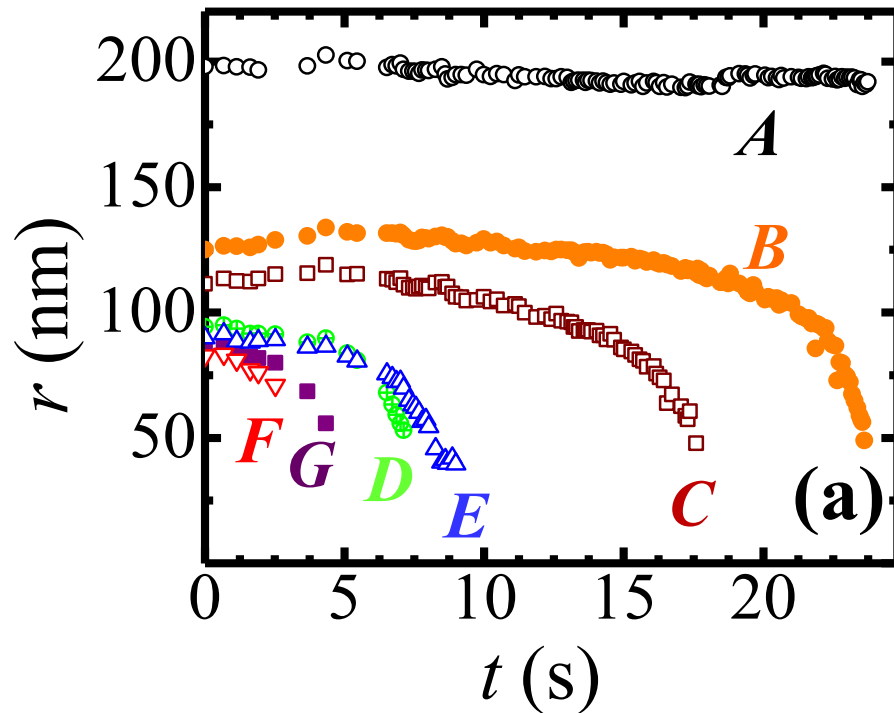
1. **Detachment** from small droplets
2. **Diffusion** on the surface
3. **Attachment** at larger droplets.

$$V \propto (t^* - t)^n \begin{cases} n = 1 \Rightarrow \text{detachment-limited} \\ n = 3/4 \Rightarrow \text{diffusion-limited} \end{cases}$$

T = 500 °C



Scale bar: 200 nm



Droplet decay rates are consistent with surface-diffusion-limited kinetics

In situ high-temperature TEM studies are useful in determining the mass transport mechanisms controlling the thermal stability of interfaces.

Our ongoing studies are focused on extending these approaches to the investigation of ceramic-ceramic interfaces.